DVS Congress

DVS Expo

PROGRAM

CCH - Congress Center Hamburg / Germany September 26 – 29, 2011



September 27 – 29, 2011 as part of DVS Congress and DVS Expo 2011

www.dvs-congress.de/ITSC2O11 www.dvs-expo.de

Organizers







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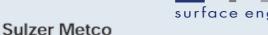
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WELCOME TO HAMBURG - WELCOME TO ITSC 2011

Hamburg extends an invitation to attend the world-wide unique Expert Congress and Exposition of the Joining, Cutting and Coating Technology (September 26 to 29, 2011, Hamburg, Germany). Bundled expert knowledge, renowned professional conferences and research colloquiums, worldwide contacts and an extensive range of products and services – all this is part of



This extraordinary event will unite a total of eight important national and international conferences and research colloquiums under the same roof as part of the DVS Congress 2011:

- International Thermal Spray Conference and Exposition (ITSC 2011)
- DVS Annual Welding Conference (GST)
- DVS Student Congress 2011
- 12th Special Conference Welding in Shipbuilding and Civil Engineering
- Special Conference Underwater Technology 2011
- Robotics 2011 Economical production by joining technology automation
- Final Colloquium on the AiF/DFG-Research Cluster "Arc Welding – Physics and Tools"
- Final Colloquium on the AiF/DFG-Research Cluster "Thermal Spraying"

To complete the DVS Congress, the DVS Expo will take place for the first time in 2011. This trade exhibition, to be held together with the DVS Congress, offers industry specialists the opportunity of presenting themselves within a unique environment. Here, an ideal platform is being made available to the industry, where to profit from the different disciplines of the DVS Congress and to meet other members of a highly skilled and international trade audience. The ITSC Exposition is integrated in the DVS Expo. Until now, the DVS Expo is nearly sold out by over 100 national and international companies. This very positive response exceeds all positive assumptions in total and shows that the concept of the DVS Congress and DVS Expo corresponds with the excellent worldwide economical situation and the need for an international interdisciplinary technical exchange of goods, products and information.

Frank Thorwirth, Chairman and CEO of Messe Essen, will open the DVS Expo on September 27, 2011, 12:40. DVS really appreciates the support of the team of Messe Essen for organizing the first DVS Expo.

The DVS Expo will be accompanied by a permanent Industrial Forum which is also located on the expo floor. Exhibitors and other experts will present their latest products and ser-

vices. The Industrial Forum will give practical information directly to workers and other experts. September 28, 2011 the Industrial Forum will be focussed on thermal spray aspects.

The DVS Expo is also the venue for the 9th National DVS Young Welders Competition which offers young people between 16 and 21 years the possibility to compete against each other in four different disciplines in total.

DVS - The German Welding Society, the ASM Thermal Spray Society (TSS) and the International Institute of Welding (IIW) are proud to invite all experts to come to Hamburg for the International Thermal Spray Conference (ITSC) to exchange their experts' knowledge.

ITSC 2011 offers with nearly 200 lectures and over 160 poster presentations a new superlative for thermal spray information transfer activities.

With its interlinking of the related, renowned conferences and exhibitions from the field of joining, cutting and surfacing technology, the ITSC subscribes to a state of the art concept, in order to identify and address novel applications and new users for thermal spray coatings.

Here, the DVS Congress 2011, in conjunction with ITSC 2011, is at internationally renowned level in the areas of user orientation, conveying industry knowledge and the exchange of experiences and up-to-date specialized trade information. Altogether the DVS Congress offers a three day state of the art information highlight with over 500 technical presentations.

The essential focus of the event, here, is not only a practically oriented coupling of research, technology and qualification/training, but in particular on generating interest among the various enterprises for an integrated kind of technical-scientific information exchange.

To reinforce the position of Thermal Spray in its existing and future markets, the ITSC offers very use-oriented "Application Highlights" for growing and upcoming applications:

- Automotive Industry
- Aviation Industry
- Industrial Gas Turbines
- Medical Industry
- Metals Processing
- Tribological Coatings

With the "Young Professionals" session ITSC 2011 offers a brilliant stage for promising young talents, both from industry and universities.

We hope that this event will meet your expectations and we look forward to welcoming you at the Hamburg event 2011!

Klaus Middeldorf General Manager DVS – German Welding Society



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CONFERENCE



ITSC 2011

Different days, different markets – for this kind of intensive exchange of expert knowledge, an invitation is being issued to all experts to come to Hamburg for the ITSC 2011 as part of DVS Congress and DVS Expo.

To reinforce the position of Thermal Spray in its existing and future markets, the ITSC offers very use-oriented "Application Highlights" among other subjects.

To complement the technical program the DVS Expo, the Industrial Forum and as well a Poster Session will take place.

A USB stick with manuscripts of all conferences of DVS Congress will give a complete overview of the entire technical program.

In addition to all these technical information ITSC will also offer an interesting frame work program (social events, industrial tours and excursions).

Please mark your calendar

General Opening DVS Congress and DVS Expo Monday, September 26, 2011, 18:00, Hall 4

Welcoming Party DVS Congress and DVS Expo Monday, September 26, 2011, 19:00, Hall 3

Opening of ITSC 2011

Tuesday, September 27, 2011, 9:00, Hall G 1

Opening of DVS Expo

Tuesday, September 27, 2011, 12:40 (DVS Expo September 27 – 29, 2011), Expo Hall H

Exhibitor Reception

Tuesday, September 27, 2011, 17:30, Expo Hall H

Contact

Simone Mahlstedt / Brigitte Brommer DVS – German Welding Society P.O. Box 10 19 65 40010 Düsseldorf/Germany

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www.dvs-congress.de/itsc2011 www.dvs-expo.de

Conference Location

CCH – Congress Center Hamburg and Expo Hall H

Am Dammtor / Marseiller Str. 1 20355 Hamburg/Germany

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TIME SCHEDULE
ITSC 2011 as part of DVS Congress and DVS Expo

DVS Expo DVS Congress

Monday, September 26, 2011

Tuesday, September 27, 2011

HALL G 1	Opening of ITSC 2011 Awards Ceremony Plenary Lecture		Regelwerke und Qualitäts- sicherung 1				Werkstatt- praktiker		Windenergie	
HAL							Wer		Wind	
HALL F	Robotertechnik in der praktischen Anwendung 1		Robotertechnik in der praktischen Anwendung 2				Prozesse, Steuerung und Regelung 1		Prozesse, Steuerung und Regelung 2	
HALL E	Werkstoffe und Fertigung		Qualitätsgerechte Fertigung		HALL H		Windenergie		Schiffbau	
HALL D	Prozessüberwa- chung und Ver- fahren	ID FLOOR	Strahlverfahren	HALL H	COMPETITION, EXPO	ТН	Leichtbau	ТH	Verfahren Nachwuchsaward	HALL H
HALL C 2.2	Neue Fügeverfahren	COFFEE BREAK, FOYER GROUND FLOOR	Powders, Wires & Suspensions	OPENING OF DVS EXPO, EXPO HALL H	YOUNG WELDERS	LUNCH BREAK, EXPO HALL H	Characterization & Testing 1	COFFEE BREAK, EXPO HALL H	Characterization & Testing 2	EXHIBITOR RECEPTION, EXPO HALL H DVS PHOTO COMPETITION - ANVARD CEREMONY
HALL C 2.1		COFFEE BF	Wear Protection 1	OPENING	12:40-17:15 NATIONAL DVS YOUNG WELDERS COMPETITION, EXPO HALL H	LUNC	Nanomaterial Coatings 1	COFF	Corrosion Protection 1	EXHIBITO DVS PHOTO CO
HALL B 2.2			Modeling & Simulation 1		12:40-1		Tribological Coatings 1		Fuel Cells 1	
HALL B 2.1			HVOF & Flame Spraying 1				Cold Spraying 1		Cold Spraying 2	
HALL A			Aviation Industry 1				Metals Processing 1		Metals Processing 2	
	00:60	10:40	11:00	12:40		13:00	14:00	15:40	16:00	17:30

Wednesday, September 28, 2011

9:00-17:30 DVS EXPO, EXPO HALL H 9:00-17:30 NATIONAL DVS YOUNG WELDERS COMPETITION, EXPO HALL H

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	HALL A	HALL B 2.1	HALL B 2.2	HALL C 2.1	HALL C 2.2	HALL D	HALL E	HALL F	HALL G 1
00:60	Aviation Industry 2	Cold Spraying 3	Fuel Cells 2	Nanomaterial Coatings 2	Characterization & Testing 3	F & E Misch- verbindungen	Tauchtechnik	Programmieren und Simulation	Interessante fügetechnische Konstruktionen
0:40				COF	COFFEE BREAK, EXPO HALL H	ТH			
1:00	Industrial Gas Turbines 1	Alternative Power Generation	New Processes 1	Automotive Industry	Final Colloquium "Thermal Spraying"	F & E Fügeverfahren	Verfahrenstechnik unter Wasser	Laseranlagen	Regelwerke und Qualitäts- sicherung 2
3:05				NOT	LUNCH BREAK, EXPO HALL H	T.H.			
4:00	New Processes 2	Cold Spraying 4	Quality & Qualification	Modeling & Simulation 2	Final Colloquium "Thermal Spraying"	F & E Werkstoff- verhalten	Qualitäts- sicherung	Qualitätssicherung und Sensorik	Moderne Lichtbogenfüge- verfahren 1
5:40				COF	COFFEE BREAK, EXPO HALL H	ТH			
00:9	Aviation Industry 3	Plasma Spraying 1	Process Diag- nostics, Sensors, & Controls 1	Medical Industry 1	Pre- & Post- Treatment 1	F & E Rührreib- schweißen	Schadensfälle und Reparatur	Wirtschaftlichkeit und Produktivität	Moderne Lichtbogenfüge- verfahren 2
17:30			17	7:30-19:30 ITSC PC	17:30-19:30 ITSC POSTER SESSION EVENING, FOYER 1st FLOOR	JG, FOYER 1 ST FLOC	JR.		
					JTST AWARD				
i									

Thursday, September 29, 2011

9:00-17:30DVS EXPO, EXPO HALL H 9:00-17:30NATIGNAL DVS YOUNG WELDERS COMPETITION, EXPO HALL H

HALL G 1	Stahlbau		Rohrleitungs-, Anlagen- und Kraftwerksbau			Kranbau		Maschinenbau
HALLF	Prüftechnik		Fahrzeugbau					
HALL E	Final Colloquium "Arc Welding"		Final Colloquium "Arc Welding"			Final Colloquium "Arc Welding"		Final Colloquium "Arc Welding"
HALL D	Korrosions- und Verschleißschutz	IL H	Arbeitsschutz und Qualifizierung	LL H	FOYER 1st FLOOR		IL H	
HALL C 2.2	Pre- & Post- Treatment 2	COFFEE BREAK, EXPO HALL H		LUNCH BREAK, EXPO HALL H	13:05-14:00 ITSC POSTER SESSION, FOYER 1st FLOOR	Pre- & Post- Treatment 3	COFFEE BREAK, EXPO HALL H	Corrosion Protection 3
HALL C 2.1	Tribological Coatings 2	COFF	"YOUNG PROFFESSIONALS" SULZER METCO YOUNG PROFESSIONALS AWARD HALL G 2	LUNC	13:05-14:00 ITS	Corrosion Protection 2	COFF	Medical Industry 2
HALL B 2.2	HVOF & Flame Spraying 2			UNG PROFFESSION/ D YOUNG PROFESSION/ HALL G 2			Characterization & Testing 4	
HALL B 2.1	Modeling & Simulation 3		"YC SULZER METO			Plasma Spraying 2		Plasma Spraying 3
HALL A	Industrial Gas Turbines 2					Aviation Industry 4		Wear Protection 2
	09:00	10:40	11:00	13:05		14:00	15:40	16:00

International Thermal Spray DVS Annual Welding Conference and Exposition (ITSC)

Final Colloquium

■ Underwater Technology

Robotics

Welding in Shipbuilding and Civil Engineering

DVS Student Congress

The complete Technical Program of ITSC - see attachment.
The complete Technical Program of all other conferences of DVS Congress (only held in German language) is available under: www.dvs-congress.de/2011
There will be an update of all technical programs onsite at the registration desk in Hamburg.

FINAL COLLOQUIUM ON THE AIF/DFG-RESEARCH CLUSTER "THERMAL SPRAYING"

Thermal Spraying AiF/DFG Research Cluster



The AiF/DFG-Research Cluster "Thermal Spraying" was based on results of a survey of the Research Association on Welding and Allied Processes of the DVS (German Welding Society) together with the Association of Thermal Sprayers (GTS). About 100 companies (mainly small and medium sized enterprises) and research institutions formulated important fields of research and future needs for surface protection applications. General aspects were cost reduction for materials/processes, quality assurance for products/processes as well as environmental protection (alternatives to harmful materials).

These topics were covered by eight projects of the Research Cluster, divided into three fields:

- Materials (Fe-based alloys, Zn-based alloys for Cold Spraying)
- Processes (HVOF – APS – Cold Spraying, Simulation)
- Quality (process diagnostics, online NDT)

The projects, coordinated by the Surface Engineering Institute (IOT, RWTH Aachen University) and the Institute of Materials Science and Engineering (IWW, TU Chemnitz), started with a kick-off meeting in Aachen in February 2008. Five projects were near-application

IGF-projects funded by the Federal Ministry of Economics and Technology. These projects were conducted in close collaboration with the industry (project monitoring committee). The three remaining projects were funded by the DFG and worked out basics for the technology understanding. This knowledge was transferred to the five IGF-projects and provided a scientific corroboration. For demonstration purposes, applications from paper and printing industry were chosen, but the results are also transferable to other industrial applications. The duration of each project was 3 years.









The structure of the Research Cluster was build up in such a way that all projects were linked together and a gain of information within one project benefited the results of the other projects. Each project was capable of working independently and had a special objective which contributed to the objectives of the Research Cluster.

Participating Institutes







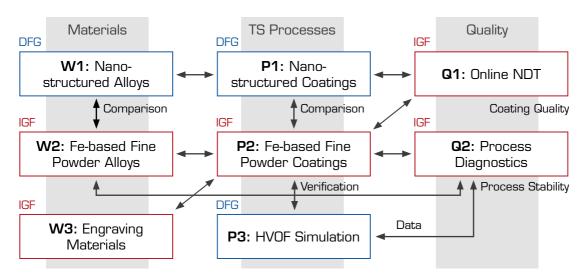








Research Cluster Structure



Colloquium Program

- Overview of the AiF/DFG-Research Cluster "Thermal Spraying" – history, projects, facts T. Warda*
- W1 Development of nanostructured iron-based alloys with enhanced corrosion resistance for thermal spray applications

 M. Erne*
- P1 Abrasion resistant thermally sprayed ironbased nanostructured composite coatings for application in paper industry C. Rupprecht*
- W2 A novel approach to manufacture finegrained Fe-based powders for wear and corrosion protection applications B, Rüther*
- P2 Development and characterization of thermally sprayed fine Fe-based materials for wear and corrosion applications T. Warda*

- Q2 Process diagnostics tools for experimental investigation and verification of simulation results in the research cluster "Thermal Spraying" S. Zimmermann*
- P3 Optimization of a HVOF-process by simulation methods
 M. Schäfer*
- Q1 Limits of defect detection during lock-in thermography on thermal spray coatings T. Grund*
- W3 Cold Spraying of modified Zn-alloy coatings for print application K. Onizawa*

^{*} Presenters



POSTER SESSION



During the ITSC event a Poster Session will be held in the Foyer 1st Floor of the CCH (Congress Center Hamburg). The poster presenters will be available for discussion scheduled as follows:

ITSC Poster Session Evening

Wednesday, September 28, 2011, 17:30-19:30 All ITSC registrants are invited to join the ITSC Poster Session. A snack and drinks will be offered.

ITSC Poster Session

Thursday, September 29, 2011, 13:05-14:00 All ITSC registrants are invited to join the ITSC Poster Session. In addition further contacts with the authors can be arranged.

The USB stick with manuscripts of all conferences of DVS Congress will give a complete overview (poster presentations included).

Alternative Power Generation

 Cavitation erosion mechanism in Fe-Mn-Cr-Si-Ni arc thermally sprayed coatings
 A. Pukasiewicz*, A. Capra,
 R. Paredes, A. d'Oliveira

Automotive Industry

- Investigation of heat treatment on cold sprayed aluminum coatings on magnesium substrates H. Bu*, B. Jodoin, M. Yandouzi, C. Lu
- 3 Sliding wear behavior of HVOF sprayed coatings, suitable for piston rings application S. Houdkova*, M. Kasparova, F. Zahalka

Aviation Industry

- 4 Applications of cold gas spraying compared to manual laser welding in connection with a repair contract in the aerospace field P. Lutz*
- 5 High thickness A-357 aluminum alloy coatings deposited by cold spray for the repair of aeronautic components S. Vezzù*, S. Rech, A. Trentin, G. Zanon
- 6 Study of oxidation behavior of TBCs with APS and HVOF CoNiCrAlY bond coatings A. Karaoglanli*, T. Lampke, T. Grund, F. Ak Azem, I. Ozdemir, A. Turk, F. Üstel
- 7 Thermal barrier coatings on novel high temperature cobalt rhenium substrates P. Seiler*, M. Bäker, J. Rösler
- 8 Potential of cold gas dynamic spraying process in the restoration of damaged alclad layer of aircraft skin M. Yandouzi*, B. Jodoin, S. Gydos
- Synthesis of Y₂SiO₅ powder by solid liquid sintering and coating produced by plasma spray technique on the SiC substrate S. Yildirim*, N. Toplan, F. Üstel
- 10 Restoration of titanium parts using commercial cold spray
 J. Pelletier*, M. Bolduc, B. Jodoin, S. Gaydos
- 11 Restoration of aluminum parts and coatings using commercial cold spray
 D. MacDonald*, B. Jodoin, S. Gaydos
- 12 Thermal barrier coatings for rocket engines J. Schloesser*, M. Bäker, J. Rösler

- Development of thermal barrier coatings with fine columnar crystal structure deposited by supersonic atmospheric plasma spraying
 Y. Bai*, Z. Han, H. Wang, C. Ding, B. Xu
- 14 Effect of bond coat material and heat treatment on adhesion strength and characteristics of thermal spray barrier coating system with CGDS, HVOF and APS techniques
 N. El Mahallawy*, I. El Araby, T. Lampke, T. Grund, A. Karaoglani

Ceramic Coatings

- 15 Development of porous ceramic coating for high efficiency cooling system M. Arai*, T. Suidzu
- 16 Preparation and thermophysical properties of La₂(Zr_{0.7}Ce_{0.3})₂O₇ ceramic material J. Xiang*, J. Huang, S. Chen, W. Liang, R. Wang, Q. He
- 17 Deposition of oxide ceramics in atmosphere and at room temperature by powder jet deposition technique K. Ogawa*, H. Arata, M. Takegoshi, F. Ono, T. Saito
- Advanced thermal barrier coatings from Ti-doped YSZ systems M. Jarligo*, G. Mauer, D. Mack, R. Vaßen, D. Stöver
- Microstructural characterization of YSZ and YSZ/Al₂O₃ TBCs with HVOF CoNiCrAlY bond coatings A. Karaoglanli*, E. Altuncu, A. Turk, F. Üstel, I. Ozdemir, I. El-Araby
- 20 Corrosion properties of thermally sprayed titania coatings
 S. Forghani*, M. Ghazali,
 A. Muchtar, A. Bin Daud
- 21 Study of plasma sprayed mullite coating using mullite and a mixture of alumina and silica powders as initial powder particles H. Salimijazi*, M. Hosseini, L. Pershin, J. Mostaghimi, T. Coyle, H. Samadi, A. Shafiei
- 22 Rapid prototyping of patterned ceramic coatings via thermal spray stencilling
 C. Cojocaru*, Y. Wang, R. Lima
- 23 Degradation process of RE2Zr₂O₇ thermal barrier coatings during isothermal annealing G. Moskal*
- 24 Characterization of microstructure and thermal properties of Gd₂Zr₂O₇ and gradient Gd₂Zr₂O₇/YSZ bi-layer type of the TBC coatings
 G. Moskal*

- 25 Optimization of plasma spray processing parameters for deposition of YSZ+Al₂O₃ coating E. Altuncu*, D. Kütükcü, S. Okumus, F. Üstel
- 26 Microstructural evaluation of AIN coatings in room temperature vacuum cold spraying C. Park*, K. Baik
- 27 Synthesis of Al₂O₃ coatings by plasma transferred arc A. d'Oliveira*, F. Drodza, S. Pianaro
- 28 Mechanical compliance in thermal barrier coatings: Quantification and its application in coatings design and repeatability assessment G. Dwivedi*, S. Sampath, T. Nakamura

Characterization & Testing

- 29 Scratch test mechanical properties of suspension plasma sprayed TiO₂ coatings L. Pawlowski*, L. Latka, F. Petit, S. Kozerski
- 30 Application of structure based models of mechanical and thermal properties of plasma sprayed coatings M. Vilemova*, J. Matejicek, R. Musalek
- Effect of the grit blasting exposure time on the adhesion of Al₂O₃ and 316L coatings M. Vilemova*, M. Kazda, J. Siegl, J. Matejicek
- 32 Electrical properties of Al₂O₃-TiO₂ plasma sprayed coatings for electrode of corona discharge
 - S. Abukawa*, T. Takabatake, Y. Namba, K. Tani
- 33 Cold spray ultrasonic monitoring and modeling V. Leshchynsky*, R. Maev, S. Titov, J. Dech
- 34 The tensile and shear strength of thermally sprayed coatings M. Kasparova*, F. Zahalka, S. Houdkova, J. Volak
- 35 Evaluation of mechanical properties and damage resistance of SPS TiO2 coatings by nanoindentation and nanoscratch techniques E. Sánchez*, E. Rayón, V. Bonache, R. Benavente, M. Salvador, E. Bannier, G. Darut, A. Denoirjean, H. Ageorges
- 36 Thermal shock resistance of plasma sprayed thermal barrier coatings S. Takahashi*, N. Hirano, Y. Kojima, Y. Harada, A. Kawasaki, F. Ono
- 37 Electric resistivity of thermally sprayed Cr₂O₃-TiO₂ coatings R. Trache*, L. Berger, L. Toma, S. Stahr, R. Lima, B. Marple
- 38 Characterization of detonation sprayed coatings A. Shtertser*, V. Ulianitsky, K. Tsarakhov, B. Grinberg

- 39 Innovative testing method for interconnected porosity of thermally sprayed ceramic coatings by using electroplating K. Tani*, Y. Harada, Y. Takatani
- 40 Solidification of plasma transferred arc coatings A. d'Oliveira*. D. Bond

Cold Spraying

- 41 Numerical study on the role of substrate size in supersonic jet flow and substrate preheating process in cold spraying S. Yin*, X. Wang, W. Li, R. Xie
- 42 Finite element simulation of impacting behavior of particles in cold spraying by eulerian approach W. Li*, M. Yu, H. Liao
- 43 Influence of gas temperature, particle size and substrate nature on the deposition behavior of cold sprayed magnesium coatings X. Suo*, X. Guo, W. Li, M. Planche, R. Bolot, H. Liao, C. Coddet
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EXPOSITION



ITSC Exposition as part of DVS Expo

Concurrent with the DVS Congress, the ITSC Exposition will take place in the DVS Expo, held in the Expo Hall H. Industry specialists will have the opportunity of presenting themselves within a unique environment.

Exposition hours are from:

Tuesday, September 27, 2011 12:30-17:30 Opening 12:30 Exhibitor Reception 17:30

Wednesday, September 28, 2011 09:00-17:30

Thursday, September 29, 2011 09:00-17:30

Expo Only

Day-Ticket EUR 20 Unlimited Pass EUR 46

Expo Guide

You will find a catalogue (free of charge) with all information about DVS Expo (exhibitor information, contacts, booth numbers) at the booth of DVS Media in Expo Hall H and at the registration desk in the foyer.



Contact DVS Expo 2011

Messe Essen GmbH Christiana Klein phone +49 (0) 201 7244-588 fax +49 (0) 201 7244-448 e-mail christiana.klein@messe-essen.de

EXHIBITOR LIST (OF THE COMPLETE DVS Expo)

(Status: April 2011)

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DVS Expo Floor Plan: see attachment

INDUSTRIAL FORUM

Forum for New Ideas in the DVS Expo September 27 – 29, 2011, Expo Hall H

During the exposition hours there will be an application oriented forum. This forum provides exhibiting companies the opportunity to inform visitors about their companies' portfolio.

The special ITSC forum day will be September 28, 2011. Invited companies will present industry related topics to the audience. The lectures are given in English or German language with simultaneous translation and are limited to 25 min. including discussion. Location is the so called "Industrial Forum" in the Expo Hall H.

The final program of the industrial forum will be available onsite at the registration desk in Hamburg.

NATIONAL DVS YOUNG WELDERS COMPETITION

September 27 – 29, 2011, Expo Hall H

The 9th National DVS Young Welders Competition will also be a highlight of DVS Congress and DVS Expo. Young people, all between 16 and 21 years of age, compete against each other in four different disciplines in total - Gas Welding (G), Tungsten-Inert Gas Welding (TIG), Manual Metal-Arc Welding (E) and Metal-Active Gas Welding (MAG). Beforehand they had already won through against their rivals at the regional and state levels. The items during the coming days in Hamburg will establish the national winners in the individual disciplines, to select the most successful state branch!









EDUCATION COURSE

Thermal Spray Technology, Processing and Evaluation

September 24 - 26, 2011, 08:00-17:00

Location

Radisson Blu Hotel Hamburg/Germany (next door to CCH)

Instructors

Christopher C. Berndt, PhD, FASM, HoF Professor, Swinburne University of Technology Melbourne, Victoria, Australia

Douglas G. Puerta Laboratory Director, IMR Test Labs Portland, Oregon, United States of America



COURSE OVERVIEW

Thermal spray technology and coatings solve critical problems in demanding environments. They provide "solutions" to problems involving repair; wear; high temperature and aqueous corrosion; and thermal protection. Thermal spray can also be used to manufacture net-shapes, advanced sensors and materials for the biomedical and energy/environmental sectors. These and other emerging applications take advantage of the rapid and cost-effective capabilities of thermal spray technology in the OEM and repair industries.

Thermal spray processes - twin wire-arc, combustion, high velocity oxy-fuel (HVOF), cold spray and plasma spray, and associated technologies, can deposit virtually any material as a surface coating onto a wide range of other materials. Coating reliability and effectiveness requires that these overlay coatings be selected, engineered and applied correctly. In addition, the accurate evaluation of these coatings ensures that specifications are met.

This course (i) provides a thorough grounding and understanding of thermal spray processes, (ii) presents the complex scientific concepts in terms of simple physical models, and (iii) integrates this knowledge to practical applications and accepted thermal spray practices. While this is not a laboratory course, detailed instruction for the evaluation of thermal spray coating will be covered. Particular attention will be paid to metallographic preparation, and the methods used to ensure rigorous and practical evaluation. NO mathematics is used to explain the processes or materials/mechanical engineering.

Participants are encouraged to contact the instructors prior to the course so that any particular application or problem can be discussed as a case history. Each registrant receives the Handbook of Thermal Spray Technology and a comprehension set of notes that include the presentation slides.

Learning Objectives

Upon completion of this course, participants will:

- Determine the historical basis for thermal spray technology and have detailed knowledge regarding the development of equipment and materials as related to present-day technology.
- Recognize the terminology, principles and underlying theory of thermal spray technology.
- Compare and contrast thermal spray technologies with respect to competing coating technologies -PVD, CVD, hardfacing, electroplating etc.
- Explain how materials and feedstocks are designed and manufactured and how to select them for different spray processes.
- Identify applicable testing methods and currently accepted industrial practices used for quality control of coatings.
- Understand the relationship between metallographic preparation and coating appearance, and be able to predict other properties (such as adhesive strength) based on coating appearance.

Who Should Enroll?

- Technologists
- Engineers
- Technicians
- Technical marketing personnel
- Graduate students and other professionals entering the thermal spray field or who wish to update their knowledge

Course Outline

- 1. Surface Science
- 2. Equipment & Theory
- 3. Processing & Design
- 4. Materials
- 5. Applications
- 6. Testing & Characterization

ABOUT THE INSTRUCTORS

Chris Berndt earned his Ph.D. from Monash University, Melbourne in the area of "The Adhesion of Flame and Plasma Sprayed Coatings". See http://www.swinburne.edu.au/feis/iris/staff/cberndt.html He took on several post-doc fellowships in the U.S. before returning to Monash. He then joined the faculty at Stony Brook University in 1990 and he was appointed Associate Dean for Undergraduate Studies in 2001.

In 2005, Berndt returned to Australia as the founding Professor of Surface and Interface Engineering at James Cook University, Queensland. He moved to Swinburne University of Technology, Melbourne in 2008 as the founding Professor of Surface Science and Interface Engineering. He also serves as Director of the Industrial Research Institute Swinburne (aka 'IRIS'). Berndt also remains as an Adjunct Professor at Stony Brook.

Berndt has served as President of the ASM Thermal Spray Society and as an ASM Trustee, and he was inducted into the Thermal Spray Hall of Fame in 2007. He has more than 400 publications in the field of materials science and engineering, and has served as editor for 10 conference proceedings on thermal spray.

Doug Puerta earned his B.A. from Franklin and Marshall College in Chemistry, and his M.S. in Materials Science and Engineering from Lehigh University. His graduate research focused on electrophoretic methods for the deposition of metallic and ceramic coatings. Following graduate school, Doug spent several years in the heat treat industry before joining IMR Test Labs.

Doug has over 20 years experience in surface enhancement and quality control. He is a member of the ASM Thermal Spray Society (TSS) Board of Directors, and a previous Chairman of the TSS Accepted Practices Committee on Metallography and Mechanical Testing. He has also taught thermal spray processing and evaluation for the past six years to aerospace OEMs and suppliers across the globe.

REGISTRATION

Reg. Fee	Before August 8, 2011	After August 8, 2011
Member fee (TSS/DVS/IIW)	\$ 1.200 US Dollars	\$ 1. 350 US Dollars
Non-Member fee	\$ 1.350 US Dollars	\$ 1.500 US Dollars
Student fee	\$ 255 US Dollars	\$ 300 US Dollars

To register for the course or for any questions, please contact the ASM Member Service Center: memberservicecenter@asminternational.org or natalie.nemec@asminternational.org (Product Code: 253081911)



FRAME WORK PROGRAM



SOCIAL EVENTS

64th DVS Annual Assembly

Monday, September 26, 2011, 15:30, Hall 6 All registrants are invited to take part in the DVS Annual Assembly (only in German, free of charge)

General Opening of DVS Congress and DVS Expo

Monday, September 26, 2011, 18:00, Hall 4 All registrants are invited to take part in the General Opening (with simultaneous translation, free of charge)

Welcoming Party DVS Congress and DVS Expo

Monday, September 26, 2011, 19:00, Hall 3 All registrants are invited by DVS for a snack and drinks. Please order a special ticket

Opening of ITSC 2011

Tuesday, September 27, 2011, 09:00, Hall G 1 All registrants are invited to take part in the ITSC Opening. The Opening is included in the conference tickets

Opening of DVS Expo

Tuesday, September 27, 2011, 12:40, Expo Hall H All registrants are invited to take part in a short Opening of the Exposition (with translation, conference or expo ticket needed)

Exhibitor Reception

Tuesday, September 27, 2011, 17:30, Expo Hall H All registrants are invited by DVS and Messe Essen for a snack and drinks. Please order a special ticket

INDUSTRIAL TOURS

Daimler AG, Hamburg

Monday, September 26, 2011, 13:00-16:30 EUR 20 / pers. (Limited number of registrants)

Introduction of the Hamburg - Berlin - Untertürkheim factory network with the name of Powertrain. This will be followed by a presentation of the innovative welding technologies at Mercedes-Benz. The production halls of the smart rear axle and of the rear axle of the A, B and C classes will be visited.

Lufthansa Technik AG

Monday, September 26, 2011, 13:00-17:30 EUR 20 / pers. (Limited number of registrants)

Lufthansa Technik's headquarter is based in Hamburg, Germany. Almost 7.000 employees work on the premises which are spread out over more than 750.000 square meters in the western part of the airport Hamburg Fuhlsbuettel. Are you tempted by aircraft technology? Why not taking a look behind the hangar doors of Lufthansa Technik and follow us to get in touch with maintenance, repair and overhaul of transport category aircrafts. In short: experience Lufthansa Technik first-hand!

You will experience how Lufthansa produces the maximum degree of aircraft safety directly in touching distance.

Please note for both Industrial Tours:

A valid passport is necessary!

Departure: CCH (please watch information board)

Limited number of registrants (first come-basis)

Participation is only valid with a registration for the conference. Please indicate on the registration form. Registrants should be presented 10 minutes before departure of the buses. Do not forget the voucher for the tour. The tour includes transportation and English-speaking guide. Closing date for booking the industrial tours is September 10, 2011. If a minimum number of registrants for the tour is not reached, the tour can be cancelled.

EXCURSIONS

A - Historical Warehouse City & modern Hafencity (busride)

Tuesday, September 27, 2011, 10:00-12:00 (EUR 25 / pers.)
Departure: 10:00 by bus from the CCH to the harbor area. Please watch information board.

During this guided walking tour you will learn a lot of the historical part and the futuristic new Hafencity.

We start with the historical warehouse complex – a very typical part of Hamburg.

When Hamburg joined the German Customs Union in 1881, the storehouse quarter formed the first Hamburg free port area. These useful storehouses and loading facilities were inaugurated in 1888. The gothic-like redbrick stone type of the warehouses ties on to the architecture of the medieval Hanseatic cities.

Nowadays the new and modern quarter "Hafencity" is under construction right next to the old warehouse city. The future is meeting the past and the border of the free port area has to be relocated. But in some historical warehouses you can still find coffee, tea, spices or oriental carpets stored by the residents of the quarter according to tradition.

The first construction sections of the Hafencity are ready and this new district of Hamburg is becoming more

lively. Some important companies have inaugurated their new office buildings and the citizen of Hamburg has started to move into the new apartment-towers. Even the school is opened now – in direct neighborhood to the cruise terminal, museums and restaurants. The architecture is very innovative and futuristic and includes the typical maritime character of this area.

Last but not least you will get an impression of Hamburg's new landmark – the Elbphilharmonie – the concert hall of the future. The inauguration is planned for 2013 but even today the glass façade on top of an old historical storehouse is very impressing.

Limited number of registrants (first come-basis). Please indicate on the registration form. Registrants should be presented 10 minutes before departure of the bus. Do not forget the voucher for the excursion. The excursion includes transportation and English-speaking guide. Closing date for booking the excursion is September 10, 2011. If a minimum number of registrants is not reached, the excursion can be cancelled.



B - City and Alster (walk)

Tuesday, September 27, 2011, 14:00-17:45 (EUR 30 / pers.) Departure: 14:00 at the CCH. Please watch information board.

Departure at the congress center for a little guided walk through the city center. You will learn a bit about the history of the town as well as the modern shopping world around the Inner Alster Lake.

Embarkment at the landing stage Jungfernstieg on a modern launch of the white Alster-fleet. The Alster lakes and canals are the heart of the city and offer a recreation area right next to the city center.

This cruise along the Alster canals shows Hamburg from a completely different perspective: beautifully kept villas and parks, modern residential buildings, allotment gardens and natural river banks glide past you - so close you can almost reach out and touch them. Not far from the city centre you can enjoy the idyllic greenery of the residential areas around the Alster.

The cruise will end at the landing stage Jungfernstieg. Individual return to the hotel or the congress center. – The city invites you to an individual shopping tour.



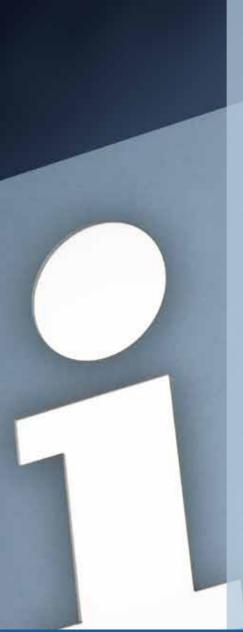
Limited number of registrants (first come-basis). Please indicate on the registration form. Registrants should be presented 10 minutes before starting the walk. Do not forget the voucher for the excursion. The excursion includes an English-speaking guide. Closing date for booking the excursion is September 10, 2011. If a minimum number of registrants is not reached, the excursion can be cancelled.

C - Organ Recital

Wednesday, September 28, 2011, 19:00 (EUR 20 / pers.) Location: Main Church St. Michaelis Hamburg (Hamburger Michel), Englische Planke 1a, 20459 Hamburg/Germany Meetingpoint: 18:45 in front of the main entrance of "Hamburg Michel" (without transport)



Please indicate on the registration form. Registrants should be presented 15 minutes before the start of the Organ Recital in front of the main entrance of the Hamburger Michel. Do not forget the voucher for the excursion. The excursion does not include transportation. Closing date for booking the excursion is September 10, 2011.



Location

CCH Congress Center Hamburg and Expo Hall H, Am Dammtor / Marseiller Straße 1, 20355 Hamburg/Germany

Information

The conference will take place as a discussion event. The names of the lecturers are followed by an asterisk. The language of the ITSC is English. All other conferences at DVS Congress will be held in German.

All ITSC registrants are allowed to take part in the complete program of DVS Congress and DVS Expo (depending on the ticket you book).

Interested ITSC attendees can also participate in the 64th DVS Annual Assembly, Monday, September 26, 2011, 15:30, CCH Hall 6 (free of charge).

Complete Registration includes:

- 3-Day Technical Conference including all conferences September 27 – 29, 2011
- 3-Day Exposition
- General Opening of DVS Congress and DVS Expo September 26, 2011, 18:00
- Welcoming Party
 DVS Congress and DVS Expo
 September 26, 2011, 19:00
- Exhibitor Reception September 27, 2011, 17:30
- ITSC Poster Session Evening September 28, 2011, 17:30-19:30
- **USB stick** with manuscripts of all conferences of DVS Congress
- Coffee Breaks

One-Day Ticket possible

GENERAL INFORMATION



REGISTRATION

Advance Registration

E-mail. fax

Send your complete registration form to:

DVS - German Welding Society P.O. Box 10 19 65 40010 Düsseldorf, Germany

phone +49 (0) 211 1591-302/-303 fax +49 (0) 211 1591-300 e-mail tagungen@dvs-hg.de

Online

You can also use the online registration: www.dvs-congress.de/itsc2011

All information and details on the ITSC 2011 are on the website:

www.dvs-congress.de/itsc2011

Registration received without payment will not be processed. If your registration form and payment have not been received by DVS by September 10, 2011 you have to pay a late registration fee of EUR 60. This applies also to on-site registration.

A confirmation will be faxed to you within 10 business days of receiving your registration and payment.

Payment

By credit transfer:

DVS – German Welding Society Commerzbank AG, Düsseldorf account no. 212 601 100 bank sorting code 300 800 00

IBAN-code: DE82 3008 0000 0212 6011 00

Swift-code: DRESDEFF300

Any banking charges which may be incurred will be borne by the attendees. Keyword for credit transfer (please do not forget): ITSC 2011, name of registrant

By credit card:

MasterCard, Visa (accepted)

Cancellations

Cancellations must be in writing to the DVS. In case of cancellation after September 10, 2011 DVS will take a processing fee of EUR 70.

On-Site Registration and Check In at the Conference Desk

Registered attendees should check in and pick up their conference documents at the conference desk. The conference desk is located in the CCH Foyer (ground floor), phone +49 (0) 40 3569-5300

The Conference Desk is open from:

 September 26, 2011
 11:00-18:30

 September 27, 2011
 07:30-17:00

 September 28, 2011
 07:30-17:00

 September 29, 2011
 07:30-17:00







EVENT DOCUMENTS

Expo Guide

You will find a catalogue (free of charge) with all information about DVS Expo (exhibitor information, contacts, booth numbers) at the booth of DVS Media in Expo Hall H and at the registration desk in the foyer.

USB stick

The USB stick with manuscripts of all conferences of DVS Congress will be produced in advance with illustrations and tables. You will receive it at your check

in. Additional USB sticks as well as a printed version of each conference proceedings (ITSC: abstract book with CD) can be bought at the desk of DVS Media in Hamburg. Sales of the USB sticks and the proceedings in the name and to the account of the DVS Media.

List of Registrants

All attendees who have registered until September 10, 2011 will be listed. You can get this list with your conference documents.

TRANSPORTATION

By Plane and S-Bahn

From Hamburg Airport, 69 airlines fly directly to 18 national and 98 international destinations. It is situated to the north of the city in Fuhlsbüttel. The CCH – Congress Center Hamburg can be reached from here by S-Bahn (S1) and taxi. The journey time to CCH by car is about 20 minutes, by public transport about 25 minutes. For more information: http://www.cch.de/en/visit/travel-and-accommodation/

By Car

You can use the CCH garage (EUR 14/day).

Special Offer "Deutsche Bahn"

To the DVS Congress as well as to the DVS Expo and the ITSC 2011 by rail as from EUR 99

With the offer made by Messe Essen and its partners, DVS and Deutsche Bahn, you can save on your participation in the DVS Congress as well as in the DVS Expo and the International Thermal Spray Conference

and Exposition (ITSC)! Take up this offer and profit from attractive prices and conditions.

The price of your event ticket for the return journey* to Hamburg:

- 2nd class: EUR 99
- 1st class: EUR 159

Your ticket will be valid for the travel period from September 24 to October 1, 2011.

Book your trip by telephone at the service number +49 (0) 1805 311153** with the keywords "DVS Congress", "DVS Expo" or "ITSC" and have your credit card ready for payment.

Your price advantages compared with the normal price in the 2nd class***:

For example, on the route (return journey)	Normal price	Price of the event ticket	Price advantage
Munich - Hamburg	EUR 258	EUR 99	EUR 159
Frankfurt - Hamburg	EUR 218	EUR 99	EUR 119
Düsseldorf - Hamburg	EUR 168	EUR 99	EUR 69
Berlin - Hamburg	EUR 140	EUR 99	EUR 41

^{*} Advanced booking period: min. 3 days. Valid for just one train and on sale while stocks last. Exchange and refund - before the 1st day of validity: EUR 15 and as from the 1st day of validity: excluded. Fully flexible tickets (valid for more than one train) for travelling on Monday to Thursday are also available at a surcharge of EUR 20.

^{**} The hotline can be reached from 08:00 to 21:00 on Monday to Saturday. The telephone costs amount to EUR 0,14 per minute from the German landline network and to max. EUR 0,42 per minute from the mobile phone networks.

^{***} Subject to price changes. Information without guarantee.

CATERING

Coffee Breaks, Expo Hall H

During the coffee breaks (not during lunch break) coffee and tea will be served free of charge.

Restaurant Facilities, Expo Hall H

There are several sales stalls in the Expo Hall H.



Passports and Visas

All foreign visitors entering Germany must have a valid passport. For detailed information about visas, please contact your nearest German Embassy or Consulate.

Currency

EURO (EUR) is the currency of Germany. Foreign currencies can be exchanged at the banks and in the major hotels.

Electricity

The voltage in Germany is 230 volts. Travellers are adviced to bring a power converter and an adapter.

Time

CET (Central European Time)

Hamburg Information

If you want more information about Hamburg you can contact: http://english.hamburg.de/









HOTEL INFORMATION

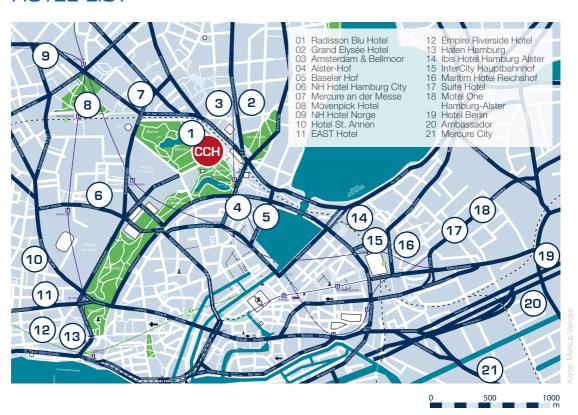
Hotel reservation can be made by filling in the enclosed registration form. Please return it to

INTERPLAN AG Büro Hamburg Kaiser-Wilhelm-Str. 93 20355 Hamburg/Germany phone +49 (0) 40 3250 9230 fax +49 (0) 40 3250 9244 e-mail dvs11@interplan.de Online-registration: http://interplan.de/reg/2011/hhdvs11

A hotel list is available.

We recommend the Radisson Blu Hotel (4 star) next to the CCH as the Headquarter Hotel for ITSC 2011!

HOTEL LIST



5 stars hotels	single room	double room	breakfast	location / public transport
EAST Hotel Hamburg Simon-von-Utrecht-Str. 31	EUR 195		incl.	Bus 112 or 36 St. Pauli. → Stephansplatz (incl. walk 20 min. to CCH)
Grand Elysée Hotel Rothenbaumchaussee 10	EUR 220	EUR 240	EUR 20	5 min. walk to CCH
4 stars hotels	single room	double room	breakfast	location / public transport
Ambassador Heidenkampsweg 34	EUR 99	EUR 149	EUR 14	S21 Berliner Tor → Dammtor (incl. walk 15 min. to CCH)
Baseler Hof Esplanade 11	EUR 99	EUR 145	incl.	5 min. walk to CCH
Empire Riverside Bernhard-Nocht-Str. 97	EUR 189	EUR 189	EUR 18	Bus 112 St. Pauli Hafenstr. → Stephansplatz (incl. walk 20 min. to CCH)
InterCity Hauptbahnhof Glockengießerwall 14/15	EUR 163	EUR 193	incl.	Bus 112 Ferdinandstor → Stephansplatz (incl. walk15 min. to CCH)
Maritim Hotel Reichshof Kirchenallee 34 - 36	EUR 172	EUR 214	incl.	S31 / S21 main station → Dammtor (incl. walk 10 min. to CCH)
Mercure Hamburg City Amsinckstr. 53	EUR 129	EUR 129	EUR 20	S31 Hammerbrook → Dammtor (incl. walk 20 min. to CCH)
Mövenpick Hotel Sternschanze 6	EUR 180	EUR 200	incl.	10 – 15 min. walk to CCH
NH Hamburg City Feldstr. 58	EUR 159	EUR 159	EUR 16	10 - 15 min. walk to CCH
NH Norge Schäferkampsallee 49	EUR 149	EUR 149	EUR 16	Bus 4 Schlump → Dammtor (incl. walk 20 min. to CCH)
Radisson Blu Marseiller Str. 2	EUR 265	EUR 285	incl.	next to CCH
3 stars hotels	single room	double room	breakfast	location / public transport
Alster-Hof Esplanade 12	EUR 95	EUR 125	incl.	5 min. walk to CCH
Grand City Hotel Berlin Borgfelder Str. 1-9	EUR 110	EUR 115	EUR 15	S21 Berliner Tor → Dammtor (incl. walk 15 min. to CCH)
Hotel Hafen Hamburg Seewartenstr. 9	EUR 160	EUR 160	EUR 16	Bus 112 Landungsbrücken → Stephansplatz (incl. walk 20 min. to CCH)
lbis Hamburg Alster Holzdamm 4-6	EUR 119	EUR 149	incl.	Bus 112 Ferdinandstor → Stephansplatz (incl. walk 15 min. to CCH)
Mercure an der Messe Schröderstiftstr. 3	EUR 160	EUR 188	incl.	5-10 min. walk to CCH
Motel One Hamburg-Alster* Steindamm 96 - 102	EUR 76,50	EUR 99	incl.	U1 Lohmühlenstraße → Stephansplatz (incl. walk 15 – 20 min. to CCH)
Suite Novotel Hamburg City Lübeckertordamm 2	EUR 109	EUR 109	EUR 13	U1 Lohmühlenstraße → Stephansplatz (incl. walk 15 – 20 min. to CCH)
2 stars hotels	single room	double room	breakfast	location / public transport
Amsterdam Moorweidenstr. 34	EUR 119	EUR 129	EUR 8	5 min. walk to CCH
Apartment-Hotel Hamburg Hamm Borstelmannsweg 133	EUR 86	EUR 102	incl.	Bus 112 → S Hammerbrook, S31 → Dammtor (incl. walk 25 min. to CCH)
Bellmoor Moorweidenstr. 34	EUR 95	EUR 140	incl.	5 min. walk to CCH

All rates per room and night including German VAT. Breakfast per person and day. Descriptions on the hotels can be found on the congress website www.dvs-congress.de/itsc2011. *Bookings at the Motel One Hamburg-Alster are only possible with credit card guarantee.



PRESENTING AUTHORS, POSTER PRESENTERS AND SESSION CHAIRMEN ITSC 2011

A		Beczkowiak, J.	H.C. Starck GmbH, Laufenburg/Germany
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Azarmi, F.	North Dakota State University,	Cannamela, M.	Boston University, Boston/United States of America
В	Fargo/United States of America	Capra, A.	Technological Federal University of Paraná, Curitiba/Brazil
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Bae, G.	Kinetic Spray Coating Laboratory, Seoul/South Korea	Chebbi, A.	School of Mechanical and Manufacturing Engineering, Dublin/Ireland
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Sucharski, G.

Paraná, Čuritiba/Brazil

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Ducos, M. Duda, T.	Consultant, Mornas/France ALSTOM (Switzerland) Ltd.,	Gruner, H.	Medicoat AG, Mägenwill/Switzerland
	Birr/Switzerland	Guagliano, M.	Politecnico di Milano, Milan/Italy
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