11th International Congress and Exhibition on Aluminium Brazing 2020

28 – 29 April, 2020
Düsseldorf/Germany
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Aluminium Brazing 2020

The International Aluminium Brazing Congress, organised by the DVS – German Welding Society, will take place from 28 – 29 April, 2020 in Düsseldorf/Germany in the Radisson Blu Scandinavia Hotel.

The conference provides opportunities for establishing and strengthening business relationships, expanding networks and growing confidence in the art of aluminum brazing through expert presentations, technical discussions and exhibits by participating companies.

The organisers are sure to have an interesting offer of lectures held by well recognised speakers and heartly invite you to take part in this significant event.
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<thead>
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<th>Time</th>
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<tr>
<td>09:00</td>
<td>Registration</td>
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<tr>
<td>10:15</td>
<td>Welcome / Introduction</td>
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<td>H.-W. Swidersky</td>
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<td>10:30</td>
<td>Opening Presentation</td>
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<td>Chair: H.-W. Swidersky</td>
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<td>10:30</td>
<td>Carbon footprint study of aluminium brazing sheet</td>
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<td>K. Schönin*, S. Hedevag</td>
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<td>11:00</td>
<td>Materials</td>
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<td>Chair: H.-W. Swidersky</td>
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<td>11:00</td>
<td>Heat exchanger materials for E-Mobility</td>
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<td>N. Eigen, G. Bermig, M. Lentz, M. Mrotzek, V. Sass*, C. Wiens</td>
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<td>11:30</td>
<td>In-situ brazing observation of removal behavior of oxide film from Al-Si</td>
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<td>filler surface by brazing flux</td>
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<td>T. Suzuki*, Y. Yanagawa, T. Yamayoshi</td>
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<td>12:00</td>
<td>Lunch and Exhibition</td>
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<td>13:00</td>
<td>Equipment</td>
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<td>Chair: T. Stenqvist</td>
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<td>13:00</td>
<td>Skin test helium/hydrogen leak testing by vacuum engineering services</td>
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<td>a theoretical analysis of the vacuum technology and related leak</td>
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<td>detection equipment</td>
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<td>R. Hodgkinson*, J. Harman, L. Sansby</td>
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<td>13:30</td>
<td>SECO/WARWICK Active Only CAB furnace – the smart solution for brazing</td>
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<td>of diverse aluminum heat exchangers</td>
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<td></td>
<td>M. Stempniewicz, A. Bielewicz*</td>
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<td>14:00</td>
<td>Coffee Break and Exhibition</td>
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## Applications

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<tr>
<th>Time</th>
<th>Session Title</th>
<th>Authors</th>
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<tr>
<td>14:45</td>
<td>Assessment of interactions between post-braze Nocolok flux and engine coolant in the field and means to reproduce in the laboratory</td>
<td>M. Ranger*, Y. Sato, F. Alverson</td>
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<tr>
<td>15:45</td>
<td>TRILLIUM® Preforms – an enabler for efficient aluminium HEX manufacturing</td>
<td>K. Schölin, S. Borg*, C. Martin-Callizo</td>
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<td>16:15</td>
<td>Exhibition</td>
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</table>

### 18:00 – 22:00 Social Event Evening

Enjoy a boat trip on the river Rhine to strengthen business relations in an enjoyable and informal atmosphere including a tasteful buffet and some impressions of Düsseldorf.

#### 17:30
- Boarding at Rheinterrasse boots dock “Düsseldorf 1”

#### 18:00
- Departure

#### 22:00
- End of the Event

Participants should bring casual and waterproof clothes and are required to register (see Registration Form).
**Wednesday 29 April, 2020**

### Process & Quality Control

**Chair:** M. Türpe

<table>
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<tr>
<th>Time</th>
<th>Session</th>
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| 09:30 | Brazing cycle influence on the brazing joint microstructure and nanohardness – behaviour law of the header-joint tube assembly for thermal shock heat exchanger simulation optimization  
A. Villemiane*, L. Pasquet, D. Douksouna, J. Lecomte, E. Fleury, C. Schuman |
| 10:00 | Impact of substrate surface features on brazing of microchannel heat exchangers  
H. Zhao*, P. Hrnjak, S. Elbel |
| 10:30 | Coffee Break and Exhibition |

### Testing & Design

**Chair:** M. Türpe

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<tr>
<th>Time</th>
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| 11:00 | A SWAAT procedure based on time to perforation and its use for studying the effect of metallurgical and process parameters on corrosion resistance of automotive brazing sheets  
L. Peguet*, N. Hanane, R. Florian |
| 11:30 | Corrosion in brazed heat exchanger materials: Measurement techniques and modelling methods for optimised and application specific material designs  
F. Ritz*, B. Jacoby, S. Kirkham, M. Cornejo, C. Bollmann |
| 12:00 | Analysis of brazing imperfections by metallographic investigation / optical microscopy  
H.-W. Swidersky, L. Orman* |
<p>| 12:30 | Lunch and Exhibition |</p>
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<tr>
<th>Time</th>
<th>Session</th>
<th>Authors</th>
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<tr>
<td>13:30</td>
<td>Contribution on new results of investigations of aluminium vacuum brazing</td>
<td>M. Türpe*, B. Grünenwald, A. Sommer</td>
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<td>14:00</td>
<td>Recent developments in additive manufacturing of metallic materials</td>
<td>S. Jahn*, S. Matthes, F. Gemse</td>
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<td>14:30</td>
<td>Coffee Break and Exhibition</td>
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<tr>
<td>15:00</td>
<td>Influence of copper on alumina detachment during aluminum brazing</td>
<td>A. Schmidt*, K. Bobzin, W. Wietheger, J. Hebing, R. Iskandar, A. Aretz, J. Mayer</td>
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<td>15:30</td>
<td>Brazing of aluminum alloys with high magnesium-content</td>
<td>M. Maalekian*, A. Das, A. Kodentsov, L. Krassenburg, H. Schoonderwaldt, M. Biglari, C. van Veen</td>
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<td>16:00</td>
<td>Closing Remarks</td>
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</table>
Presenting Authors*, Co-Authors, Chairs

A
Alverson, Fred  
CCI Corporation, Lemont/United States of America
Aretz, Anke  
Central Facility for Electron Microscopy, RWTH Aachen University, Aachen/Germany

B
Bermig, Gerhard  
Hydro Aluminium Rolled Products, Hamburg/Germany
Bielewicz, Andrzej*  
SECO/WARWICK S.A., Swiebodzin/Poland
Biglari, Mo  
Mat-Tech, Son/The Netherlands
Bobzin, Kirsten  
Surface Engineering Institute, RWTH Aachen University, Aachen/Germany
Bollmann, Christian  
Aleris Rolled Products Germany GmbH, Aachen/Germany
Borg, Simon*  
Gränges AB, Finspång/Sweden

C
Cornejo, Marina  
Aleris Rolled Products Germany GmbH, Aachen/Germany

D
Das, Arnav  
Mat-Tech, Son/The Netherlands
de Kimpe, Jurgen  
Arteco, Zwijnaarde/Belgium
Douksoua, Dassidi  
Laboratoire d’Etude des Microstructures et de Méca, Metz/France

E
Eigen, Nico  
Hydro Aluminium Rolled Products, Hamburg/Germany
Elbel, Stefan  
Creative Thermal Solutions Inc., University of Illinois, Urbana/United States of America

F
Fleury, Eric  
Laboratoire d’Etude des Microstructures et de Méca, Metz/France
Florian, Raffin  
Constellium C-TEC, Voreppe/France
Gemse, Felix  
Günter-Köhler-Institut für Fügetechnik und Werkstoffprüfung GmbH, Jena/Germany

Grünenwald, Bernd  
MAHLE Behr GmbH & Co. KG, Stuttgart/Germany

Haas, Andreas*  
Arteco, Zwijnaarde/Belgium

Hanane, Noui  
Constellium C-TEC, Voreppe/France

Harman, James  
Vacuum Engineering Services, Manchester/Great Britain

Hebing, Julian  
Surface Engineering Institute, RWTH Aachen University, Aachen/Germany

Hedevag, Sofia  
Gränges AB, Stockholm/Sweden

Hodgkinson, Richard*  
Vacuum Engineering Services, Manchester/Great Britain

Hrnjak, Pega  
Creative Thermal Solutions, Inc./University of Illinois, Urbana/United States of America

Iskandar, Riza  
Central Facility for Electron Microscopy, RWTH Aachen University, Aachen/Germany

Jacoby, Bernd  
Aleris Rolled Products Germany GmbH, Koblenz/Germany

Jahn, Simon*  
Günter-Köhler-Institut für Fügetechnik und Werkstoffprüfung GmbH, Jena/Germany

Kirkham, Steven  
Aleris Rolled Products Germany GmbH, Koblenz/Germany

Kodentsov, Alexander  
Mat-Tech, Son/The Netherlands

Krassenburg, Ludo  
Mat-Tech, Son/The Netherlands
L
Lecomte, Jean-Sebastien  Laboratoire d’Etude des Microstructures et de Méca, Metz/France
Lentz, Martin  Hydro Aluminium Rolled Products, Bonn/Germany
Lievens, Serge  Arteco, Zwijnaarde/Belgium

M
Maalekian, Mehran*  Mat-Tech, Son/Netherlands
Martin-Callizo, Claudi  Gränges AB, Finspång/Sweden
Matthes, Sebastian  Günter-Köhler-Institut für Fügetechnik und Werkstoffprüfung GmbH, Jena/Germany
Mayer, Joachim  Central Facility for Electron Microscopy, RWTH Aachen University, Aachen/Germany
Mrotzek, Manfred  Hydro Aluminium Rolled Products, Hamburg/Germany

O
Orman, Leszek*  Solvay Fluor GmbH, Hannover/Germany

P
Pasquet, Laurent  VALEO Thermal System, La Suze sur Sarthe/France
Peguet, Lionel*  Constellium C-TEC, Voreppe/France

R
Ranger, Mary*  CCI Manufacturing Illinois Corporation, Lemont/United States of America
Rehmer, Alexander*  Solvay Fluor GmbH, Hannover/Germany
Ritz, Fabian*  Aleris Rolled Products Germany GmbH, Koblenz/Germany

S
Sansby, Luke  Vacuum Engineering Services, Manchester/Great Britain
Sass, Volker*  Hydro Aluminium Rolled Products, Bonn/Germany
Sato, Yoshi  CCI Corporation, Japan
Schmidt, Alexander*  Surface Engineering Institute, RWTH Aachen University, Aachen/Germany
Schölin, Kent*  Gränges AB, Finspång/Sweden
Schoonderwaldt, Henk  Mat-Tech, Son/Netherlands
Schuman, Christophe  Laboratoire d’Etude des Microstructures et de Méca, Metz/France
Sommer, Ann-Kathrin  MAHLE Behr GmbH & Co. KG, Stuttgart/Germany
Stempniewicz, Maciej  SECO/WARWICK S.A., Swiebodzin/Poland
Stenqvist, Torkel  Gränges Sweden AB, Finspång/Sweden
Suzuki, Taichi*  UACJ Corporation, Nagoya/Japan
Swidersky, Hans-Walter  Solvay Fluor GmbH, Hannover/Germany

T
Türpe, Matthias*  MAHLE Behr GmbH & Co. KG, Stuttgart/Germany

V
van Veen, Co  Mat-Tech, Son/The Netherlands
Villemiane, Anne-Gaelle*  VALEO Thermal System, Le Mesnil Saint Denis/ France

W
Wiens, Carina  Hydro Aluminium Rolled Products, Hamburg/ Germany
Wietheger, Wolfgang  Surface Engineering Institute, RWTH Aachen University, Aachen/Germany

Y
Yamayoshi, Tomoki  UACJ Corporation, Nagoya/Japan
Yanagawa, Yutaka  UACJ Corporation, Nagoya/Japan

Z
Zhao, Hui*  Creative Thermal Solutions, Inc; University of Illinois, Urbana/ United States of America
Exhibitors (Status: 11 March 2020)

- Aleris Rolled Products Germany GmbH
- ARUP Alu-Rohr und Profil GmbH, Thermasys Tubing
- E. Krieg GmbH
- Erbslöh Aluminium GmbH
- Gränges Sweden AB
- HE TUBING NETHERLANDS B.V.
- Honeywell Inc.
- Hydro Aluminium Rolled Products GmbH
- Jiangsu Dingsheng New Materials Joint-stock Co.,Ltd
- Schoeler GmbH
- SECO/WARWICK S.A.
- Solvay Fluor GmbH
- Sono-Tek Corporation
- UACJ ELVAL HEAT EXCHANGER MATERIALS GmbH
- Vacuum Engineering Services Ltd.
Terms and Conditions

Congress Location
Radisson Blu Scandinavia Hotel
Karl-Arnold-Platz 5, 40474 Düsseldorf/Germany

Registration
Send your completed registration form to:

DVS – German Welding Society
P.O. Box 10 19 65, 40010 Düsseldorf/Germany
P +49 211 15 91-155
F +49 211 15 91-300

You can also use the online registration
www.dvs-ev.de/aluminium-brazing
(only possible until 22 April, 2020)

Contact person:
Ms Britta Wingartz
britta.wingartz@dvs-media.info

Registration Fee for the Congress (free of VAT)
DVS-Members EUR 750
Non-Members EUR 900

The fee includes one Congress Proceeding, Coffee Breaks, Lunch and the Social Evening Event.

Cancellation
All cancellations must be requested in writing to DVS. An administration fee of EUR 150 will be applied to any cancellation made on or before 14 April, 2020. No refunds will be given for cancellation made after 14 April, 2020.

Of course a substitute can be nominated (please contact Ms Britta Wingartz).
Information

Payment
Registrants will be sent a confirmation together with an invoice for the registration fee, upon receipt of the completed registration form by DVS.

Exhibition
Concurrent with the 11th International Congress an Exhibition on Aluminium Brazing 2020 will be held. Since the exhibition space is unfortunately very limited we recommend you to book early. The booking will be handled on a first come, first served basis. For more information please look at the registration form.

Accommodation
Accommodation is available at the congress hotel, Radisson Blu Scandivavia Hotel Düsseldorf. Reservations, cancellations and possible changes should be made directly with the hotel.

Please send your reservation directly to: reservations.duesseldorf@radissonblu.com by stating the booking code: Alu Brazing 2020

Price for single room: EUR 139
Price for double room: EUR 169
(incl. breakfast buffet, pool and fitness room with sauna, free use of WLAN)

Terms and conditions
- Rate is per night.
- This offer is bookable for 27 – 28 April, 2020.
- The official deadline for reservations is 30 March, 2020.
- This offer is bookable on request and is subject to availability.
- Free cancellation is possible until 72 hours prior to arrival. Late cancellation and no shows will be charged 90%.
Route Description
Radisson Blu Scandinavia Hotel
Karl-Arnold-Platz 5
40474 Düsseldorf/Germany
P +49 211 45 53-35 00
Britta Wingartz
Organisation
P +49 211 1591-155
britta.wingartz@dvs-media.info

Simone Weinreich | Brigitte Brommer
Technological Exchange and Network Conference Department

DVS – German Welding Society
Aachener Straße 172
40223 Düsseldorf/Germany
P +49 211 1591-302/-303
F +49 211 1591-300
tagungen@dvs-hg.de
www.dvs-ev.de/aluminium-brazing