



Thermal Spray Crossing Borders

Maastricht, The Netherlands

June 2 – 4, 2008

Application
Highlights:

Automotive

Solid Oxide Fuel Cell

Gasturbines

Biomedical Coatings

Printing and Paper

Young Scientists



The Linde Group

Final Program

Organizers:



DVS - German Welding Society
ASM International - Thermal Spray Society (TSS)
IIW International Institute of Welding

Sponsors:



NIL - Netherlands Institute of Welding
VTS - Vereniging voor Thermische Spuittechnieken

Sponsoring



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Welcoming Address from the Organizers

The worldwide leading Conference of Thermal Spray returns to Europe!

Welcome to the International Thermal Spray Conference and Exposition 2008!

DVS - German Welding Society, ASM Thermal Spray Society and IIW International Institute of Welding proudly present the ITSC 2008 in Maastricht, The Netherlands.

As our local Dutch partner for this event, we introduce NIL - Netherlands Institute of Welding and VTS - Vereniging voor Thermische Spuittechnieken.

Over the past years, ITSC has become the most valuable worldwide exchange market for trends in thermal spraying.

At this year's event, we feature the latest developments in thermal spray applications, technology and science. We address key developments in several market focused symposia.

To strengthen the Thermal Spray Technology in its existing and future markets, ITSC 2008 broadens its use-oriented "**Special Highlights**" for growing and upcoming applications:

- **Automotive**
- **Biomedical Coatings**
- **Gasturbines**
- **Printing and Paper**
- **Solid Oxide Fuel Cell**

With the philosophy "**one day one market**" ITSC 2008 offers application oriented information straight forward towards the practical needs with an optimum of time invest for different industries.

There are 41 sessions with over 220 oral- and 140 poster presentations from 32 countries at ITSC 2008 that provide the most important source of thermal spray technical information available.

Additionally, more than 40 exhibitors will provide the conference attendees with optimum information about their current and ongoing developments.

ITSC becomes more and more an important stage for emerging professionals in thermal spraying. In the "**Junior Session**" promising young talents, both from industry and universities, share their work. This session is accompanied by a special poster exposition. All visitors to this session can elect their favorite contribution, and the winner will be announced on the awards banquet.

DVS - The German Welding Society – in cooperation with the GTS – Association of Thermal Spraying – is supporting thermal spraying constantly and substantially in Germany and worldwide. Support is given in the fields of

research, techniques, guidelines, papers, standards, regulation and certification, and in the field of personal training. Products and services are created and offered. It is our clear understanding – and we follow this strategy strictly – that all aspects of thermal spraying – research, techniques, training and certification – should be strongly linked. Once again ITSC in Europe is one of the best opportunities to link people and to strengthen our techniques.

With ITSC a substantial worldwide personal and technical network is created.

Whether you are an expert, an experienced engineer or scientist, or completely new to thermal spray, ITSC 2008 promises you the latest state of the art in thermal spray technology, valuable resources, and networking opportunities. The knowledge and experiences shared between you, the authors, instructors, students and exhibitors at this outstanding three-day-event is why thermal spray will continue to flourish in the next decades, with ever-increasing new market segments and new commercial opportunities.

ITSC 2008 is an opportunity not to be missed!

A very special thank you not only to the numerous authors of lectures and poster contributions, but also to the experts who are making themselves available for the Program Committee, Session Chairs, and the employees of all societies involved. It has been due to their work that a contribution has been made for the successful staging of the conference. Thanks to them for this most important parts of the conference preparations.

DVS is proud to be an active member of the international family of Thermal Spraying and we wish all authors, all exhibitors and all visitors, all our partners and friends – a great time here in Maastricht and a big success.

Last but not least, ITSC once again is stepping forward to the North American region in 2009:

Bookmark your calendar now for ITSC in Las Vegas, Nevada, USA in May 2009.



Klaus Middeldorf
Chief Executive Officer
DVS - German Welding Society

Time Schedule

Monday, June 2, 2008

| Time | Auditorium 2 | Room 04 (Brussels) | Room 05 (Paris) | Room 08 (Rome) |
|-------|---|--|-------------------------|--|
| 10:00 | Opening Plenary Lecture | | | |
| 11:05 | Break (for changing rooms) | | | |
| 11:10 | Automotive | Wear Protection 1 | New Equipment 1 | Powders, Wires, Gases 1 |
| 12:30 | Opening of Exposition and Poster Session | | | |
| 13:00 | Lunch Break | | | |
| 14:00 | Solid Oxide Fuel Cell 1 | Wear Protection 2 | New Equipment 2 | Plasma Spraying and Plasma Transferred Arc 1 |
| 15:20 | Coffee Break | | | |
| 15:40 | Solid Oxide Fuel Cell 2 | Printing and Paper – Hard Chrome Replacement | Powders, Wires, Gases 2 | Plasma Spraying and Plasma Transferred Arc 2 |
| 17:20 | Exhibitor Reception and Poster Session, Expo Foyer, Trajectum | | | |

Tuesday, June 3, 2008

| Time | Auditorium 2 | Room 04 (Brussels) | Room 05 (Paris) | Room 08 (Rome) |
|-------|---|------------------------|---|--|
| 08:20 | Plenary Lecture | | | |
| 09:05 | Break (for changing rooms) | | | |
| 09:10 | Gasturbines 1 | Corrosion Protection 1 | Arc Spraying, Laser | Fe-based Materials 1 |
| 10:30 | Coffee Break | | | |
| 10:50 | Gasturbines 2 | Corrosion Protection 2 | Case Studies and Further Applications 1 | Nanomaterials 1 |
| 12:50 | Lunch Break and Poster Session | | | |
| 13:40 | Gasturbines 3 | New Equipment 3 | Case Studies and Further Applications 2 | Plasma Spraying and Plasma Transferred Arc 3 |
| 15:20 | Coffee Break | | | |
| 15:35 | Junior Session | | | |
| 20:00 | ITSC 2008 Awards Banquet, La Caverne de Geulhem | | | |

Wednesday, June 4, 2008

| Time | Auditorium 2 | Room 04 (Brussels) | Room 05 (Paris) | Room 08 (Rome) |
|-------|-----------------|-------------------------|--|---------------------------|
| 08:20 | Cold Spraying 1 | HVOF and Flame Spraying | Characterization 1 | Pre- and Post-Treatment |
| 10:20 | Coffee Break | | | |
| 10:40 | Cold Spraying 2 | Gasturbines 4 | Characterization 2 | Diagnostics and Sensors 1 |
| 12:40 | Lunch Break | | | |
| 13:40 | Cold Spraying 3 | Gasturbines 5 | Biomedical Coatings | Diagnostics and Sensors 2 |
| 15:20 | Coffee Break | | | |
| 15:40 | Cold Spraying 4 | Nanomaterials 2 | Polymers, Environmental-Friendly Coatings, Non Destructive Testing | Ceramics |

Thursday, June 5, 2008

| | | | | |
|--------------------------------|--|--|--|--|
| Excursions | | | | |
| Industrial Tour | | | | |
| Linde Golf Challenge ITSC 2008 | | | | |

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Monday, June 2, 2008

Auditorium 2
(with simultaneous translation)

10:00

Opening

Plenary Lecture:

H. Flegel, President of DVS / Daimler AG, Stuttgart/Germany

Modern applications of thermal spray technology in automotive industry

11:05

Break (for changing rooms)

Auditorium 2
(with simultaneous translation)

Room 04
(Brussels)

Automotive

Highlight

Coatings on cylinder liners and piston fire faces, testing of coatings and means of surface preparation for inner diameter coatings

Session Chair: C. Coddet, J. Wesemann

11:10

Insulated piston fire face for diesel engines

A. Tricoire*, B. Kjellman, J. Wigren, M. Vanvolsem, L. Aixala

11:30

Plasma transferred wire arc spraying of novel wire feedstock onto cylinder bore walls of AISi engine blocks

T. Schläfer*, K. Bobzin, F. Ernst, J. Zwick, F. Schreiber, A. Schwenk, M. Hahn, C. Verpoort

11:50

Increase in graphite carbon in plasma sprayed cast iron coatings based on flying droplet diagnostic

Y. Tsunekawa*, T. Kozaki, K. Iwata, M. Okumiya

12:10

Characterization of nanocrystalline thermally sprayed coatings by means of 4-point bending fatigue tests

A. Fischer, M. Hahn*

Wear Protection 1

Special processes for coatings against wear, improved surface roughness of as sprayed coatings, improved sliding behavior

Session Chair: T.W. Clyne, S. Hartmann

Development of near net-shape coatings for wear and corrosion protection

T. Bause*, F. Bach, K. Möhwald, M. Erne

Erosion, abrasive and friction wear behavior of iron aluminide coatings sprayed by HVOF

S. Dosta, J. Guilemany, N. Cinca*, S. Sampath

Cavitation erosion for WC cermet coatings prepared by HVOF

H. Mizuno*, I. Aoki, S. Tawada, H. Ibe, K. Sato, J. Kitamura

A comparative study of cold sprayed and HVOF MCrAlY coatings

K. Triantou*, C. Sarafoglou, D. Pantelis, D. Christoulis, V. Guipont, M. Jeandin, A. Zaroulis, M. Vardavoulis

Monday, June 2, 2008



Break (for changing rooms)

11:05

**Room 05
(Paris)**

**Room 08
(Rome)**

New Equipment 1

Latest developments in thermal spray equipment, modern multiple arc plasma guns, optimized powder feeder, new vacuum processes

Session Chair: P. Hanneforth, F.-W. Bach

Operational characteristics of locally fluidized powder feeders
M. Spaulding*

New process to achieve high production rates during thermal spraying of thick coatings
V. Uhlenwinkel*, L. Achellis

Development of WC-Co coatings deposited by warm spray process
P. Chivavibul*, M. Watanabe, S. Kuroda, J. Kawakita, M. Komatsu, K. Sato, J. Kitamura

Coanda-assisted spray manipulation
B. Smith*, D. Allen

Powders, Wires, Gases 1

New powder mixtures and cored wires, support and distribution of industrial gases for thermal spraying

Session Chair: M. Ducos, H. Burkard

The gas industry and its support in the field of thermal spraying
W. Krömmer*, P. Heinrich

Intelligent gas supply systems for thermal spraying
W. Krömmer, E. Brune*

Current situation and development tendency of thermal spraying materials in China
Y. Yu*

Effects of plasma spray distance on properties of Ni-Al intermetallic coating by utilizing of mechanically alloyed powders
M. Moshref Javadi*, H. Edris, M. Salehi

11:10

11:30

11:50

12:10

Monday, June 2, 2008

Auditorium 2
(with simultaneous translation)

Room 04
(Brussels)

12:30

Opening of Exposition and Poster Session

13:00

Lunch Break

Solid Oxide Fuel Cell 1

Highlight

Coatings for SOFC components for mobile and stationary applications, thermal and electrical insulation by thermal sprayed ceramic coatings

Session Chair: R. Schmid, D. Stöver

14:00

Insulation and sealing of metal supported SOFC devices by plasma sprayed ceramic layers

J. Arnold*, A. Ansar, U. Maier, R. Henne

14:20

APS-triplex and LPPS-thin film as advanced plasma spraying technologies for industrialization of SOFC components

M. Gindrat*, A. Refke, R. Damani

14:40

Development of a sealing technical layer for SOFCs applications

N. Caron*, L. Bianchi, S. Méthout

15:00

High performance solid oxide fuel cells (SOFCs) made by atmospheric plasma spraying (APS)

R. Vaßen*, A. Hospach, D. Hathiramani, V. Haanappel, I. Vinke, J. Mertens, D. Stöver

Wear Protection 2

Special processes for coatings against wear, improved surface roughness of as sprayed coatings, improved sliding behavior

Session Chair: J. Takeuchi, E. Vogli

Analytic hierarchy process (AHP) analysis for experts' knowledge and experience when obtaining high quality wear protective APS-Al₂O₃ film

S. Hirose*, S. Kitahara, K. Sonoya, A. Ohmori, K. Mori

Tribological behavior comparison of alumina coatings manufactured by APS with micrometric powder and agglomerated nanometric powders

H. Ageorges*, J. Darut, A. Denoirjean, G. Montavon, P. Fauchais

Comparative analysis of tribological properties of cermet detonation sprayed coatings

I. Smurov*, V. Ulianitsky, À. Shtertser, S. Zlobin

CFD optimized nozzles for increased particle velocities and lowered gas consumption in the HVOF spraying process

C. Rupprecht, B. Wielage, G. Paczkowski*, R. Menzen, G. Weissenfels, H. Bernhardt, M. Runkel

15:20

Coffee Break

Monday, June 2, 2008

Room 05
(Paris)

Room 08
(Rome)

Opening of Exposition and Poster Session

12:30

Lunch Break

13:00

New Equipment 2

Latest developments in thermal spray equipment, modern multiple arc plasma guns, optimized powder feeder, new vacuum processes

Session Chair: X. Huang, W. Herlaar

Processing of wear resistant ceramic coatings by HFPD

M. Parco*, G. Barykin, I. Fagoaga, C. Vaquero

A new way in HVOF technology – CFD optimized topgun® airjet for powder and wire

C. Rupprecht*, B. Wielage, G. Paczkowski, G. Weissenfels, R. Menzen, H. Bernhardt, M. Runkel

Homogenization of coating properties in atmospheric plasma spraying – technical objectives and first results of a DFG funded research group

K. Hartz, F. Bach, K. Bobzin, J. Schein*, K. Möhwald, D. Parkot, I. Petkovic, G. Forster, S. Zimmermann

Gaseous pulse detonation spraying: current status, challenges and future perspective

Y. Kharlamov*

Plasma Spraying and Plasma Transferred Arc 1

New trends and modified plasma processes for the application of ceramic-based coatings

Session Chair: Y. Borisov, J. Wilden

Atmospheric IC-plasma spraying of coatings – a too little attended alternative?

B. Dzur*

VPS tungsten coatings sprayed by direct current (DC) and inductive coupled (IC) plasma

H. Gruner, J. Moens*, P. Gruner

Gas permeability of porous plasma sprayed coatings

K. Wittmann-Ténéze*, J. Pereira, N. Caron

Co-deposited ceramic/polymer coatings for tailored insulation

S. Gulizia*, D. Jahedi

14:00

14:20

14:40

15:00

Coffee Break

15:20

Monday, June 2, 2008

Auditorium 2
(with simultaneous translation)

Room 04
(Brussels)

Solid Oxide Fuel Cell 2

Highlight

Coatings for SOFC components for mobile and stationary applications, thermal and electrical insulation by thermal sprayed ceramic coatings

Session Chair: Y. Tsunekawa, R. Vaßen

15:40

Suspension thermal spraying of reduced temperature solid oxide fuel cell (SOFC) components

J. Oberste Berghaus*, J. Legoux, C. Moreau, R. Hui, R. Maric

16:00

Plasma sprayed deposits as oxygen electrode for solid oxide fuel cells and high temperature electrolyzers

A. Ansar*, G. Schiller, O. Patz, J. Gregoire, Z. Ilhan

16:20

Thermal spray fabrication of cermet supported tubular solid oxide fuel cells

C. Li*, C. Li, G. Yang

16:40

Effect of substrate and cathode parameters on the properties of suspension plasma sprayed solid oxide fuel cell electrolytes

D. Waldbillig*, O. Kesler, Z. Tang, A. Burgess

17:00

Very low pressure plasma spraying of yttria stabilized zirconia for solid oxide fuel cell electrolytes

N. Spinhirne*, D. Hirschfeld, R. Williamson, A. Hall

17:20

Exhibitor Reception and Poster Session, Expo Foyer, Trajectum

The following Awardings are planned:
René Wasserman Prize / GTS Ring of Honor / Hall of Fame

Printing and Paper - Hard Chrome Replacement

Highlight

Modern coating systems for long lasting printing performance, latest coating developments for rolls in paper machines; Optimized coatings for replacing galvanic hard chrome coatings

Session Chair: K. Tani, G. Langer

Thermal spray coatings in paper making and printing

H. Jungklaus*

Applications of thermal spraying for OEMs in the printing industry

J. Döring*, G. Langer

Applications of thermally sprayed coatings in paper machinery with high surface roughness

J. Döring, F. Kremsner*, R. Polak

Automated substrate cooling system for HVOF coating operations

Z. Zurecki*, R. Ghosh, T. Mebrahtu, M. Thayer, S. Stringer

A life cycle comparison of hard chrome and thermal sprayed coatings: A case example of aircraft landing gears

N. Krishnan*, A. Vardelle, J. Legoux

Monday, June 2, 2008

Room 05
(Paris)

Room 08
(Rome)

Powders, Wires, Gases 2

New powder mixtures and cored wires, support and distribution of industrial gases for thermal spraying

Session Chair: L.-M. Berger, M. van Wonderen

The influence of milling parameters on the properties of the milled powders and micro-plasma spraying coatings

D. He*, P. Hou, J. Jiang, Q. Zhao

Characteristics of high-SiC- / high-TiC-containing thermal spray coatings regarding operating conditions

T. Grund*, B. Wielage, M. Nebelung, S. Thiele, A. Wank, A. Schwenk

Microstructure and properties of HVOF sprayed WC- (W, Cr) 2C-Ni coatings

L. Berger*, C. Jordan, T. Naumann, S. Saaro, M. Kašparova, F. Zahálka

Characterizations of cold sprayed Ni-Al₂O₃ composite coating with relatively large Ni-coated alumina powder

W. Li*, C. Zhang, H. Liao, J. Li, C. Coddet

Hollow droplets micro explosive thermal spraying: fundamentals

O. Solonenko*, I. Gulyaev, A. Smirnov

Plasma Spraying and Plasma Transferred Arc 2

New trends and modified plasma processes for the application of ceramic-based coatings

Session Chair: M. Dorfman, F. Kremsner

Influence of the spray angle on characteristics for atmospheric plasma sprayed hard material based coatings

B. Krebs*, W. Tillmann, E. Vogli

Plasma spraying of metal coatings using CO₂ based gas mixtures

L. Pershin*, J. Mostaghimi, L. Chen

Effective parameters in axial injection suspension plasma spray process of alumina-zirconia ceramics

F. Tarasi*, M. Medraj, A. Dolatabadi, J. Oberste Berghaus, C. Moreau

Numerical and experimental study for the development of a hollow cathode plasma gun

Y. Shu*, J. Stanisic, J. Stanisic, P. Mohanty

Numerical investigation of the influence of injection modes in the solution precursor plasma spraying

Y. Shan*

15:40

16:00

16:20

16:40

17:00

Exhibitor Reception and Poster Session, Expo Foyer, Trajectum

The following Awardings are planned:
René Wasserman Prize / GTS Ring of Honor / Hall of Fame

17:20

Tuesday, June 3, 2008

Auditorium 2
(with simultaneous translation)

08:20

Plenary Lecture:
D. Stöver, Forschungszentrum Jülich GmbH, Jülich/Germany
Advanced thermal spray opportunities in energy systems

09:05

Break (for changing rooms)

Auditorium 2
(with simultaneous translation)

Room 04
(Brussels)

Gasturbines 1

Highlight

Coatings for mobile and stationary turbines, protection against wear, high temperature corrosion and thermal stresses, clearance control coatings for a better efficiency

Session Chair: M. Hertter, S. Wilson

09:10

Advanced knowledge system for coatings and the gas turbine MRO industry
P. Chandler*, W. Hall, N. Shadbolt, H. Alani, M. Szomszor

09:30

Development of new surface preparation of turbine components for deposition of MCrAlY coatings with zero pollution interface
C. Giolli, D. Russo*, G. Rizzi, A. Scrivani

09:50

Development of oxide dispersion strengthened MCrAlY coatings
M. Brühl*, K. Bobzin, F. Ernst, K. Richardt

10:10

Deposition mechanism of cold sprayed MCrAlY coatings focused on nanostructure
Y. Ichikawa*, T. Miyazaki, K. Ogawa, M. Jeandin, T. Shoji

Corrosion Protection 1

Corrosion protection through thermal sprayed coatings including cathodic and high temperature corrosion, coating of large areas for offshore facilities and comparable applications

Session Chair: M. Jeandin, A. Kirsten

Corrosion performance of arc sprayed Zn, Zn/Al 85/15 coatings on ductile iron pipe
A. Turk, A. Gulec*, O. Cevher, F. Ustel, F. Yilmaz

Predicting quenching and cooling stresses within HVOF deposits
J. Stokes*

Mechanical properties of tungsten and tungsten alloys made by vacuum plasma spray
T. McKechnie*, S. O'Dell

Corrosion protection of municipal solid waste incinerator superheaters by HVOF thermal spray coatings
S. Dosta, J. Guilemany, M. Torrell*, J. Miguel

10:30

Coffee Break

Tuesday, June 3, 2008



Thermal Barrier Coatings

Break (for changing rooms)

09:05

**Room 05
(Paris)**

**Room 08
(Rome)**

Arc Spraying, Laser

Ongoing developments in the field of arc spraying including possibilities for modeling this widely known surface coating technology

Session Chair: R. Unger, F. Schreiber

Wire arc spraying technology for spraying particle reinforced coatings

F. van Rodijnen*, S. Knapp, J. Wilden, S. Jahn, S. Reich, G. Fischer

Microstructure and wear behavior of arc sprayed WC-12Co /FeCrB and WC-12Ni /FeCrB composite coatings

D. He*, B. Fu, J. Jiang, X. Li

Modeling of oxygen intake by particles at arc spraying

Y. Korobov*, V. Boronenkov

Suspension plasma sprayed alumina coating structures: operating parameters vs. coating architecture

G. Montavon, O. Tingaud*, A. Grimaud, A. Denoirjean, V. Rat, J. Coudert, P. Fauchais, T. Chartier

Fe-based Materials 1

Due to the worldwide rise of material costs Fe-based materials are becoming more and more a suitable alternative to established hard phase coatings

Session Chair: T. Warda, W. Tillmann

Influence of spray parameters and nozzle geometry on microstructure and properties of HVOF sprayed FeCr-VC coatings

S. Schuberth*, B. Wielage, T. Grund, H. Pokhmurska

Thermally sprayed coatings with stochastic microstructures for thermomechanically high stressed surfaces

B. Dröbller*, F. Bach, K. Möhwald

Development of structurally amorphous coatings using a high velocity oxygen fuel method

O. Racek*, P. Michlik, B. Beardsley

Arc sprayed coatings obtained from iron based cored wires under high temperature abrasive wear conditions

H. Pokhmurska*, M. Student, Y. Sirak, B. Wielage, T. Grund

09:10

09:30

09:50

10:10

Coffee Break

10:30

Tuesday, June 3, 2008

Auditorium 2
(with simultaneous translation)

Room 04
(Brussels)

Gasturbines 2

Highlight

Coatings for mobile and stationary turbines, protection against wear, high temperature corrosion and thermal stresses, clearance control coatings for a better efficiency

Session Chair: E. Turunen, F. Ladru

10:50

Technology advances in compressor and turbine abrasives

M. Dorfman*, S. Wilson, D. Sporer, P. Sheedy

11:10

Tailor-made coatings for turbine applications using the triplex pro 200

K. Richardt*, K. Bobzin, F. Ernst, J. Zwick, D. Sporer

11:30

Towards highly sintering resistant nano-structured ZrO_2 -7wt% Y_2O_3 coatings for TBC applications by employing differential sintering

R. Lima*, B. Marple

11:50

Effect of water vapor on EBCs which have top coat various bonded and free silicates

G. Erdogan*, F. Ustel, H. Toplan, T. Terzi

12:10

Newest light weight closed loop electric arc spray gun

M. van Wonderen*, R. Luding, I. MacMillan

12:30

Metal foam sandwich structure as a high temperature heat exchanger

H. Salimijazi*, L. Pershin, J. Mostaghimi, T. Coyle, S. Chandra

12:50

Corrosion Protection 2

Corrosion protection through thermal sprayed coatings including cathodic and high temperature corrosion, coating of large areas for offshore facilities and comparable applications

Session Chair: A. Melzer, M. de Bonte

FeNiW-coatings for casting molds in the aluminium industry

S. Jahn*, J. Wilden, V. Drescher, S. Reich

Corrosion of alumina-based coatings

C. Stahr*, L. Berger, M. Herrmann, D. Deska

Effect of Al on the performance of Ni-based PTA coatings

A. d'Oliveira*, F. Cangué

Degradation behavior of HVOF sprayed Ni-based coatings on superalloy in 40% Na_2SO_4 -60% V_2O_5 environment at 900°C

R. Mahesh*, S. Kamal, A. Modi, R. Jayaganthan, S. Prakash

Properties of 316L stainless steel coatings sprayed by HVOF process

Z. Zeng*, N. Sakoda, T. Tajiri, S. Kuroda

Application of HVOF for thermal spraying of Zn-Al

I. Gorchach*

Lunch Break and Poster Session

Tuesday, June 3, 2008

Room 05
(Paris)

Room 08
(Rome)

Case Studies and Further Applications 1

Showing the broad variety of thermal spraying in different examples, special processes and also specialized materials apart from standard coatings offer new possibilities and also new markets

Session Chair: R. Knight, T. Schläfer

Airtight coatings produced by very low pressure plasma spraying

C. Verdy*, C. Zhang, D. Sokolov, H. Liao, D. Klein, C. Coddet

Innovation of ultra-fine structured alloy coating having superior high temperature corrosion resistance

X. Ma*, J. Roth, D. Gandy, F. Frederick

Study on gas permeation behavior through atmospheric plasma sprayed yttria stabilized zirconia coating

H. Liao*, C. Zhang, C. Coddet, C. Li, C. Li, G. Yang

Systematic approach to design new protective coatings to a biofuel boiler plant

E. Turunen, T. Varis*, S. Tuurna, K. Penttilä

Detonation flame sprayed diamond-bronze coatings for grinding applications

W. Tillmann*, E. Vogli, J. Nebel

High temperature oxidation performance of WC-Co coatings by detonation gun spray on a boiler steel

H. Saheet*, M. Kaur, S. Prakash

Nanomaterials 1

Most coating materials gain superior coating performance when applied as nano-structured coating, new designed materials and optimized processes show promising results for this

Session Chair: S. Siegmann, G. Reiners

Characterization and properties of ceramic nanostructured coatings elaborated by thermal spraying of suspensions

F. Toma*, L. Berger, T. Naumann, C. Stahr, S. Langner

Microstructural, tribological and corrosion aspects of thermally sprayed Ti-Cr-Si-O coatings showing icosahedral phases

S. Siegmann, P. Bandyopadhyay*, M. Hadad, C. Jaeggi

Friction and wear properties of plasma sprayed nanostructured chromium oxide coatings

Q. Li*, S. Li, W. Yang

Fabrication of bulk nanocrystalline ceramic materials

T. Chraska*, K. Neufuss, J. Dubsy, P. Ctibor, M. Klementova

Improving the properties of HVOF sprayed Cr₂O₃ by nanocomposite powders

T. Varis*, J. Knuutila, T. Suhonen, U. Kanerva, J. Silvonen, J. Leivo, E. Turunen

Characterization of HVOF sprayed nano crystalline NiCrAlY coating

G. Rayudu*, A. Khanna, G. Kumar

Lunch Break and Poster Session

10:50

11:10

11:30

11:50

12:10

12:30

12:50

Tuesday, June 3, 2008

Auditorium 2
(with simultaneous translation)

Room 04
(Brussels)

Gasturbines 3

Highlight

Coatings for mobile and stationary turbines, protection against wear, high temperature corrosion and thermal stresses, clearance control coatings for a better efficiency

Session Chair: E. Brenner, T. Duda

13:40

Self healing thermal barrier coatings
W. Sloof, V. Kochubey*

14:00

Failure mechanism for thermal fatigue of thermal barrier coating systems
C. Giolli*, A. Scrivani, G. Rizzi, F. Borgioli, L. Lusvarghi, G. Bolelli

14:20

Effect of undercooling on solidification of YSZ splats
H. Liu*, M. Bussmann, J. Mostaghimi

14:40

Damage development in an air plasma sprayed thick thermal barrier coating system
H. Brodin*, S. Johansson

15:00

A numerical assessment of the failure of plasma sprayed thermal barrier coatings
S. Asghari, M. Salimi, M. Salehi*

15:20

New Equipment 3

Latest developments in thermal spray equipment, modern multiple arc plasma guns, optimized powder feeder, new vacuum processes

Session Chair: C. Moreau, K. Bobzin

Comparison of coating stresses produced by high velocity liquid fuel and triplex pro 200 plasma guns using in-situ coating stress measurement
R. Molz*, A. Valarezo, J. Colmen, S. Sampath

KINETIKS® 4000 – new perspective with cold spraying
H. Höll*, P. Richter

Large-A plasma torch for surface chemistry applications and CVD processes – a status report
S. Zimmermann*, E. Theophile, K. Landes, J. Schein

Standard HVOF process compared to the HVOF process for internal coating with fine powders
G. Matthäus*, W. Brandl, G. Marginean, D. Ackermann

Detailed analysis of the plasma jet of F4 and delta torches by means of tomography
F. Dschung*, G. Forster, J. Schein

Coffee Break



Aerospace Solutions

Sulzer Metco AG

Tuesday, June 3, 2008

Room 05
(Paris)

Room 08
(Rome)

Case Studies and Further Applications 2

Showing the broad variety of thermal spraying in different examples, special processes and also specialised materials apart from standard coatings offer new possibilities and also new markets

Session Chair: M. Nestler, C. Hofmann

Molten zinc corrosion of WC-Co coatings in Al-added zinc bath
T. Huang*

Electrically conductive flame sprayed aluminium coatings on textile substrates
J. Voyer*, P. Schulz, M. Schreiber

Effects of SO₂ on decay durability of the 8YZ coating having metal or cermet under coat
K. Hamashima*, Y. Ishikawa

Thermoelectric properties of plasma sprayed (Sr, Y) TiO_x thick film
S. Sodeoka*, M. Suzuki, T. Inoue, H. Obara

Plasma sprayed coatings of high purity ceramics for semiconductor and flat panel display production equipments
J. Kitamura*, H. Ibe, H. Mizuno, I. Aoki

Plasma Spraying and Plasma Transferred Arc 3

New trends and modified plasma processes for the application of ceramic-based coatings

Session Chair: P. Chraska, K. Möhwald

Parameters controlling properties of coatings sprayed by suspension plasma spraying
V. Rat, R. Etchart-Salas, J. Coudert, P. Fauchais*

Liquid precursor plasma spraying: modeling of the droplet breakup
A. Vardelle*, C. Marchand, C. Chazelas, G. Mariaux

Optimization of solution precursor plasma spray process by statistical design of experiment
Y. Wang*, T. Coyle

New approach to the problem of cathode wear in DC arc plasma torches
T. Kavka*, J. Arnold, A. Syed, G. Roth, T. Kupke, G. Schneider

Microplasma spraying of ZrO₂ coatings
Y. Borisov*, S. Vojnarovitch, A. Kislitsa, A. Borisova, M. Karpets, A. Tunik

Coffee Break

13:40

14:00

14:20

14:40

15:00

15:20



The Linde Group

Tuesday, June 3, 2008

Auditorium 2
(with simultaneous translation)

Junior Session

Highlight

This session will deal with different topics, most promising young talents, both from industry and universities will report shortly about their work. This session is accompanied by a special poster exposition. All visitors of this session are allowed to elect their favorite contribution, the winner will be announced on the awards banquet

Session Chair: K. Nassenstein, C.C. Berndt

- 15:35** **Thin and dense yttria partially stabilized zirconia electrolytes for IT-SOFC manufactured by suspension plasma spraying**
G. Montavon, E. Brousse*, P. Fauchais, A. Denoirjean, H. Ageorges, V. Rat, J. Coudert, K. Wittmann-Ténéze
- 15:40** **Plasma spray of free-standing components for bone tissue engineering**
D. García-Alonso*, J. Stokes, L. Looney
- 15:45** **Tribological study of thermosprayed specimens using wear resistance equipments**
W. Tillmann, E. Vogli, A. da Cunha*
- 15:50** **A numerical model for combustion and expansion in HVOF and suspension flame spraying**
E. Dongmo*, M. Wenzelburger, R. Gadow
- 15:55** **Process maps for thermal spray: tailoring physical properties of TiO₂ through understanding of particle state indicators**
J. Colmenares-Angulo*, V. Cannillo, S. Sampath, A. Sharma, A. Gouldstone
- 16:00** **Free- and constrained sintering model for plasma sprayed zirconia thermal barrier coatings**
A. Cipitria*, T. Clyne, I. Golosnoy
- 16:05** **Simulation of PYSZ-particles impact and solidification in atmospheric plasma spraying coating process**
I. Petkovic*, K. Bobzin, N. Bagcivan, D. Parkot
- 16:10** **A comparative microstructural investigation of nanostructured and conventional Al₂O₃ coatings deposited by plasma spraying**
D. Zois*, M. Vardavoulis, A. Lekatou, I. Panagiotopoulos, A. Vazdirvanidis
- 16:15** **How long is the way to manufacture solid oxide fuel cells with suspension plasma spraying (SPS)?**
O. Marchand*, G. Bertrand

Tuesday, June 3, 2008

Auditorium 2
(with simultaneous translation)

| | |
|---|--------------|
| Numerical simulation of an electromagnetically controlled plasma jet during atmospheric plasma spraying E. Brußies*, J. Stiller, R. Grundmann | 16:20 |
| HVOF sprayed TiC-strengthened Fe-coatings as alternative for conventional carbide materials T. Warda*, K. Bobzin, F. Ernst, K. Richardt, G. Reisel | 16:25 |
| Influence of microstructure on thermal and optical properties of suspension plasma sprayed (SPS) and atmospheric plasma sprayed (APS) coatings A. Stuke, H. Kassner*, R. Carius, D. Pitzer, R. Vaßen, D. Stöver | 16:30 |
| Understanding coating formation in real time via monitoring of residual stress development A. Valarezo*, E. Mari, S. Sampath | 16:35 |
| Utilization of instrumented indentation on thermal sprayed coating mechanical property characterization T. Suhonen* | 16:40 |
| Advanced production of thermally sprayed prepregs for UD fiber reinforced light metal MMCs M. Silber*, R. Gadow | 16:45 |
| Peculiarities of abrasive wear of PEO layers obtained on arc sprayed aluminium coatings T. Grund, D. Meyer* | 16:50 |
| Development of cost-efficient thermally sprayed wear resistant coatings S. Schubert* | 16:55 |
| Characterization of thermally sprayed near net shape oxide ceramic and cermet coatings by acoustic emission analysis M. Erne*, F. Bach, K. Möhwald, T. Bause, C. Scheer | 17:00 |
| Influencing parameters on the turning process of Fe-based thermal sprayed coatings G. Fischer*, J. Wilden, S. Jahn, S. Wang | 17:05 |
| Three-dimensional analysis of cold sprayed coatings using microtomography G. Rolland*, F. Borit, V. Guipont, M. Jeandin, D. Jeulin, L. Bara, C. Bourda | 17:10 |
| ITSC 2008 Awards Banquet, La Caverne de Geulhem | 20:00 |

Wednesday, June 4, 2008

Auditorium 2
(with simultaneous translation)

Room 04
(Brussels)

Cold Spraying 1

Everything around this young thermal spraying technique, possible applications and latest developments for equipment of high pressure and low pressure cold spraying, models and simulations for a deeper process knowledge

Session Chair: W. Krömmer, S. Kuroda

08:20

Cold spraying: recent developments and application potential

T. Klassen*, T. Schmidt, F. Gärtner, H. Kreye

08:40

Investigation of composite: metal-ceramics and metal-metal coatings produced with cold spray process

A. Papyrin*, V. Kosarev, S. Klinkov, A. Sova, I. Smurov, P. Bertrand

09:00

Preparation and mechanical properties of cold sprayed nanocrystalline aluminum

A. Hall*, L. Brewer, B. Boyce, T. Roemer

09:20

Cold spray produced bulk forms

J. Karthikeyan*, C. Kay

09:40

How cold is cold spray? An experimental study of the heat transfer to the substrate in cold gas dynamic spraying

E. Irissou*, J. Legoux, A. Ryabinin, C. Moreau

10:00

Particle image velocimetry of cold spray CP titanium

S. Zahiri*, W. Yang, M. Jahedi

10:20

HVOF and Flame Spraying

New very hard coatings and modern powder feeding for economic dense coatings against wear and corrosion

Session Chair: B. Wielage, G. Barbezat

HVOF sprayed nylon-11 + nanodiamond composite coatings: production and characterization

R. Knight*, V. Mochalin, A. Stravato, S. Picardi

Introduction to high velocity suspension flame spraying (HVSFS)

A. Killinger*, J. Rauch, R. Gadow

Numerical modeling of warm spray (two-stage HVOF) process

H. Katanoda*, J. Kawakita, S. Kuroda

Microstructural and tribological investigation of high velocity suspension flame sprayed (HVSFS) Al₂O₃ coatings

G. Bolelli*, J. Rauch, V. Cannillo, A. Killinger, L. Lusvarghi, R. Gadow

Designing of an integrated semi automated powder feed device to produce functionally graded materials (FGM) using the HVOF thermal spray process

J. Stokes*, K. Al Mamun, M. Hasan, L. Looney, S. Hashmi

HVOF coatings by customized cermet materials for various applications

J. Kitamura*, H. Mizuno, S. Tawada, I. Aoki

Coffee Break

Wednesday, June 4, 2008

Room 05
(Paris)

Room 08
(Rome)

Characterization 1

Modern characterization offers a good possibility for proofing the reliability and the performance of thermal sprayed coatings

Session Chair: M. Boulos, G. Montavon

Residual stress calculation in thick plasma sprayed coatings

H. Samadi*, T. Coyle

Plasma spraying of tungsten carbide cobalt coatings by the water-stabilized system WSP®

P. Ctibor, P. Ctibor*, M. Kašparová, J. Bellin, E. Le Guen

Evaluation of shear test results for determination of shear load resistance of thermally sprayed coatings

S. Hartmann*, F. Deuerler, R. Winkler

Standardization of thermal spray coating quality evaluation

T. Shmyreva*

Thermal expansion response of thermally sprayed coating

M. Bejarano*, A. Valarezo, A. Gouldstone, S. Sampath

Microstructure and oxidation behavior of Cr₃Ni₇C cermet coatings deposited by diamond jet spray process

F. Ye*, S. Wu, A. Ohmori

Pre- and Post-Treatment

Thermal sprayed coatings must be regarded as part of a production process, in order to produce superior quality and performance new possibilities in pre- and post-treatment have to be discussed

Session Chair: R. Eijkenboom, C. Li

Effect of the blasting time on the amount of the residual grit on a blasted steel substrate

T. Maruyama*, T. Miyazaki, T. Kobayashi

Effect of diffusion treatment on interface microstructure between thermally sprayed Co-based self-fluxing alloy coating and steel substrate

K. Sakata*, S. Fujita, H. Miyahara, K. Ogi

Effects of surface chemistry on splat formation during plasma spraying

A. Tran*, M. Hyland, T. Qiu, B. Withy, B. James

New LN2 cryogenic process to strip parts thermal spray coated

M. Ducos*, F. Richard, O. Matile, R. Warnecke, H. Hume, T. Debionne

Fast regime – fluidized bed machining (FR-FBM) of thermally sprayed coatings

M. Barletta*, G. Rubino, L. Lusvarghi, G. Bolelli, A. Bassani

Improving wear and corrosion of magnesium alloys through a combination of thermal spraying and laser cladding

T. Biermann*, D. Weisheit, K. Bobzin, J. Zwick, F. Ernst, K. Richardt

08:20

08:40

09:00

09:20

09:40

10:00

Coffee Break

10:20

Wednesday, June 4, 2008

Auditorium 2
(with simultaneous translation)

Room 04
(Brussels)

Cold Spraying 2

Everything around this young thermal spraying technique, possible applications and latest developments for equipment of high pressure and low pressure cold spraying, models and simulations for a deeper process knowledge

Session Chair: A. Kay, P. Heinrich

10:40

Correlation of particle impact conditions and coating properties in cold spraying
T. Schmidt*, F. Gärtner, H. Kreye, T. Klassen

11:00

Copper particle impact onto aluminium by cold spray
P. King*, S. Zahiri, M. Jahedi

11:20

Influence of particle velocity on adhesion of cold sprayed splats
S. Guetta*, F. Borit, V. Guipont, M. Jeandin, M. Boustie

11:40

Influence of substrate hardness on deposition behavior of individual porous WC-12Co particles in cold spraying
C. Li*, P. Gao, Y. Li, G. Yang, C. Li

12:00

Fabrication of porous Al alloy coatings by cold gas dynamic spray process
H. Lee*, K. Ko

12:20

Improvement in deposition efficiency of copper particle onto metallic substrate in cold spray process
M. Fukumoto*, H. Terada, K. Satoh, M. Mashiko, M. Yamada

12:40

Lunch Break and Poster Session

Gasturbines 4

Highlight

Coatings for mobile and stationary turbines, protection against wear, high temperature corrosion and thermal stresses, clearance control coatings for a better efficiency

Session Chair: C.C. Berndt, K. Richardt

Influence of post-spraying heat treatment on the oxidation behavior of a thermal barrier coating

W. Chen*, R. Archer, X. Huang, B. Marple

Development and investigation on new composite and ceramic coatings as possible abradable seals

C. Giolli*, U. Bardi, A. Scrivani, G. Rizzi, A. Fossati, F. Borgioli

PTA processing of ceramic coatings

A. d'Oliveira*, F. Drozda, E. Takano

Development of HVOF sprayed nanostructured TiO₂ coatings for high temperature applications

R. Lima*, E. Garcia, P. Miranzo, M. Osendi, C. Moreau

A comparison of sintering behavior and phase transformation characteristics between plasma sprayed commercial CSZ and conventional YSZ based TBCs

E. Altuncu*, F. Ustel

Influence of thermal cycling on residual stresses in a thermal barrier coating with a kinetic metallization sprayed bond coating

T. Niki*, K. Ogawa, T. Shoji

Wednesday, June 4, 2008

Room 05
(Paris)

Room 08
(Rome)

Characterization 2

Modern characterization offers a good possibility for proofing the reliability and the performance of thermal sprayed coatings

Session Chair: P. Fauchais, M. Knepper

Residual stress in HVOF thermally sprayed IN718 coatings

C. Lyphout*, P. Nýlen, A. Manescu

Characterization of nanostructured and conventional alumina-13wt.% titania coatings

A. Ibrahim*, H. Salem, C. Berndt

Studies on bending strength of plasma sprayed ceramic coatings

S. Tao*, Z. Yin, X. Zhou, C. Ding

The metallographic characterization of thermal spray coating microstructures

D. Puerta*, F. Anderson, A. Geary

Numerical investigation on the heat insulation behavior of thermal spray coating by unit cell model

F. Liu*, K. Zeng, X. Zhao, H. Wang, Y. Zhao, X. Ren, Y. Yu, K. Chan

Residual interfacial strength in an APSed TBC after the thermal cycle fatigue

Y. Yamazaki*, T. Yoshida

Diagnostics and Sensors 1

Modern process diagnostics offer a lot of possibilities for gaining data for both quality control and process knowledge. The recorded data is the base for process models and enhances the process knowledge

Session Chair: A. Vardelle, J. Schein

Innovative high speed camera system diagnostics of plasma torch fluctuations

J. Schein*, G. Forster, J. Zierhut

Effect of spray torch nozzle design modifications on arc and plasma jet characteristics and coating properties

J. Heberlein*, D. Outcalt, S. Suzuki, L. Vincenzi

In situ visualization of impacting phenomena of plasma sprayed zirconia: from single splat to coating formation

K. Shinoda*, H. Murakami, S. Kuroda, S. Oki, K. Takehara

Study on the detection of melting temperatures and sources of errors using two-color pyrometry for in-flight measurements of plasma sprayed particles

G. Mauer*, R. Vaßen, D. Stöver

Analysis of plasma spray particle state distribution for deposition rate control

M. Gevelber*, D. Wroblewski, O. Ghosh, M. VanHout, A. Lum, S. Basu

Influence of parameters on volt-ampere characteristic of plasma arc in high velocity plasma spraying

H. Yang*, L. Wang

Lunch Break and Poster Session

10:40

11:00

11:20

11:40

12:00

12:20

12:40

Wednesday, June 4, 2008

Auditorium 2
(with simultaneous translation)

Room 04
(Brussels)

Cold Spraying 3

Everything around this young thermal spraying technique, possible applications and latest developments for equipment of high pressure and low pressure cold spraying, models and simulations for a deeper process knowledge

Session Chair: D. Grasmé, F. Ernst

13:40

Cavitation resistance of cold sprayed and thermally sprayed copper coatings

F. Gärtner*, T. Schmidt, T. Klassen, H. Kreye

14:00

Evidence of the 2-stage build-up process in cold spray from the study of influence of powder characteristics on Ti-6Al-4V coating
D. Christoulis*, F. Borit, V. Guipont, M. Jeandin

14:20

Characterization of cold sprayed Ni, Ti and Cu coating properties for their optimizations
A. Rezaeian*, E. Irissou, J. Legoux, R. Chromik, S. Yue

14:40

Effect of Ni coating around diamond particle for size protection in kinetic spraying
H. Na*, S. Kumar, C. Bae, H. Kim, C. Lee

15:00

A combined numerical and experimental analysis of the cold spray process
A. Dolatabadi*, B. Samareh, V. Luethen, O. Stier

15:20

Coffee Break

Gasturbines 5

Highlight

Coatings for mobile and stationary turbines, protection against wear, high temperature corrosion and thermal stresses, clearance control coatings for a better efficiency

Session Chair: M. Khor, U. Erning

New generation perovskite thermal barrier coating materials

W. Ma, M. Jarligo*, D. Mack, R. Vaßen, D. Stöver

Comparison of a new high-purity HOSP™ PYSZ powder with standard HOSP: powder/coating characterization and thermal shock testing

K. Lawson, S. Gray*, M. Dorfman

Creep behavior modeling of plasma sprayed yttria stabilized zirconia thermal barrier coatings

R. Soltani*, T. Coyle, J. Mostaghimi

Role of high temperature creep stress in thermally grown oxide growth of thermal barrier coatings

D. Seo*, K. Ogawa, Y. Nakao, D. Seo, H. Miura, T. Shoji

Microstructure and thermophysical properties of plasma sprayed YSZ coatings derived from La₂O₃ modified YSZ feedstock particles

S. Tao*, Y. Liu, X. Zhou, H. Luo, C. Ding



Wednesday, June 4, 2008

Room 05
(Paris)

Room 08
(Rome)

Biomedical Coatings

Coated implants offer a better life quality due to their superior osseointegration and longer life cycle

Highlight

Session Chair: C. Wasserman, H. Gruner

Ti-coating by VPS for carbon fibre PEEK implants

H. Gruner*, G. Richards, R. Wieling

Low pressure gas dynamic spray of hydroxyapatite composite coatings

V. Leshchynsky*, E. Maeva, H. Weinert, R. Maev

Design of experiment of synthesis and plasma spraying of hydroxyapatite suspension

L. Pawlowski*, R. Jaworski, C. Pierlot, M. Bigan, C. Pierre

In vitro studies of microplasma sprayed hydroxyapatite coatings in hanks balanced salt solution (HBSS)

Q. Zhao*, D. He, X. Li, Z. Li, J. Jiang

Production of hydroxyapatite powders for thermal spraying from green lipped mussel shell

S. Bliss*, B. James, C. Doyle

Diagnostics and Sensors 2

Modern process diagnostics offer a lot of possibilities for gaining data for both quality control and process knowledge. The recorded data is the base for process models and enhances the process knowledge

Session Chair: J. Heberlein, K. Landes

Thermal spraying as a manufacturing technology for light metal MMC; experimental and numerical process analysis

M. Silber*, E. Dongmo, M. Wenzelburger, R. Gadow

Sensor issues for real time control of coating thickness in plasma spray

D. Wroblewski, B. Vattiat, O. Ghosh, M. VanHout, S. Basu, M. Gevelber*

Estimation of molten content of the spray stream from analysis of experimental particle diagnostics

V. Srinivasan*

Spreading of plasma sprayed molybdenum on grit-blasted glass

A. McDonald*, C. Moreau, S. Chandra

Particle temperature fluctuations in plasma spraying

S. Goutier*, E. Nogues, M. Vardelle, P. Fauchais

Coffee Break

13:40

14:00

14:20

14:40

15:00

15:20



Sulzer Metco AG

Medical Implant Coatings

Wednesday, June 4, 2008

Auditorium 2
(with simultaneous translation)

Room 04
(Brussels)

Cold Spraying 4

Everything around this young thermal spraying technique, possible applications and latest developments for equipment of high pressure and low pressure cold spraying, models and simulations for a deeper process knowledge

Session Chair: P. Richter, T. Klassen

15:40

Substrate properties influence on the coating deposition by DYMET technology
A. Shkodkin*, A. Kashirin, O. Klyuev

16:00

Characterization of mesoporous nanocrystalline TiO₂ deposited by vacuum cold spraying using ceramic-polymer composite powder
G. Yang*, S. Fan, J. Gao, Y. Xi, Y. Wang, C. Li, C. Li

16:20

Low pressure cold gas dynamic spray and post-spray heat treatment of composite coatings
R. Maev*, M. Beneteau, W. Birtch, V. Leshchynsky

16:40

Microstructure and mechanical properties of low-pressure cold sprayed (LPCS) coatings
H. Koivuluoto*, J. Lagerbom, M. Kymälähti, P. Vuoristo

17:00

Influence of laser irradiation on formation of low-pressure cold sprayed coatings
M. Kulmala*, H. Koivuluoto, P. Vuoristo

Nanomaterials 2

Most coating materials gain superior coating performance when applied as nanostructured coating, new designed materials and optimized processes show promising results for this

Session Chair: M. Brühl, C. Verpoort

Superfine structured and nanostructured hard material coatings produced by means of HVOF flame spraying
W. Tillmann*, E. Vogli, I. Baumann, G. Matthäus, T. Ostrowski

Axial injection plasma spraying using micro- and nanopowder slurries
Z. Tang*, Z. Tang, A. Burgess

Plasma spray processing of nanostructured partially stabilized zirconia for a strain accommodating inter layer – splat and coating characteristics
D. Guru, J. Heberlein*

Influence of mechanical pre-activation of powders and their modification with refractory nanoparticles on the cold spraying process
O. Solonenko, V. Kosarev*, S. Klinkov, V. Poluboyarov, V. Poluboyarov, V. Neronov, M. Korchaging

Research of properties of nanostructured Cr₂O₃5SiO₂3TiO₂ coatings by plasma sprayed
Z. Li*, Y. Yu, K. Zeng, C. Wu

Wednesday, June 4, 2008

Room 05
(Paris)

Room 08
(Rome)

Polymers, Environmental-Friendly Coatings, Non Destructive Testing

Testing coatings directly on coated parts without destroying any additionally coated samples, polymer-based coatings and environmental-friendly coatings

Session Chair: I. Petkovic, S. Oki

New health and environmental-friendly iron based materials employed as binders for carbide powders used in thermal spraying
S. Zimmermann*, B. Gries, J. Fischer

The effect of surface chemistry and morphology on the properties of HVAF PEEK single splats
B. Withy, M. Hyland, B. James*

Plastics metallization by detonation spraying
I. Smurov*, V. Ulianiysky, A. Shtertser, S. Zlobin

Residual stress measurement in HVOF sprayed ceramic coatings
G. Bolelli*, L. Lusvarghi, E. Turunen, T. Varis, C. Azanza-Ricardo, M. Leoni, P. Scardi

Evaluation of residual stress for plasma sprayed member using inherent strain method
Y. Itoh*, S. Suyama

Ceramics

Coatings for wear resistance and high temperature applications

Session Chair: G. Schürholt, P. Vouristo

Three-dimensional simulation of porosity in plasma sprayed alumina using microtomography and electrochemical impedance spectrometry for finite element modeling of properties
M. Jeandin*, O. Amsellem, K. Madi, F. Borit, D. Jeulin, V. Guipont, E. Boller, F. Pouchet

Ceramics as wear and corrosion protection on hydraulic piston rods
T. Kraak*, G. Coolegem, W. Herlaar

Mullite-zirconia ceramics production by plasma spray coating process
N. Toplan, G. Erdogan*, H. Toplan, F. Ustel

Thermal behavior of thermally sprayed CaZrO₃ coatings
E. Garcia*, C. Cano, T. Coyle, M. Osendi, P. Miranzo

New structure of APS sprayed Al₂O₃ coatings investigated by Cu-electroplating
M. Adachi, T. Takabatake, A. Ohmori, M. Kremer*

15:40

16:00

16:20

16:40

17:00

Poster Session

During the conference a Poster Session will be held in the Trajectum of the MECC. The poster presenters will be available for discussion scheduled as follows:

Monday, June 2, 2008, 12:30 – 13:30
Monday, June 2, 2008, 17:20 – 18:20
Tuesday, June 3, 2008, 13:00 – 13:30
Wednesday, June 4, 2008, 13:00 – 13:30

In addition further contacts with the authors can be arranged.

Applications – Biomedical Coatings

1. **Bioactivity of microplasma sprayed yttria stabilized zirconia coating**
Y. Wu*, Z. Li, D. He, Q. Zhao, H. Li
 2. **Development of a low energy plasma deposition device for biomedical applications**
M. Parco*, G. Barykin, I. Fagoaga, C. Vaquero
 3. **Nanomechanical assessment of commercially produced plasma sprayed hydroxyapatite coatings**
K. Gross*, S. Saber-Samandari, K. Heemann
 4. **Nanoindentation on solidified droplets provides a new tool for assessing the micromechanical properties**
K. Gross*, S. Saber-Samandari
- ### Applications – Case Studies, further Applications
5. **Over ten years of quality assurance, education and training in thermal spraying – state of the art and trends**
A. Ohliger-Volmer*, R. Huber
 6. **Slight change in direction**
L. Grimenstein*
 7. **Effects of silver addition on mechanical and electrical properties of plasma sprayed SOFC interconnect layer**
S. Park*, S. Kumar, S. Lee, C. Lee

8. **Thermal spraying of precipitation hardening copper alloys**
T. Grund*, B. Wielage, S. Ahrens, O. Brandt, G. Reisel
9. **Preparation of nano-structured SOFC electrolyte coating by radio frequency suspension plasma spraying**
L. Jia*

Applications – Gasturbines (Energy and Aircraft)

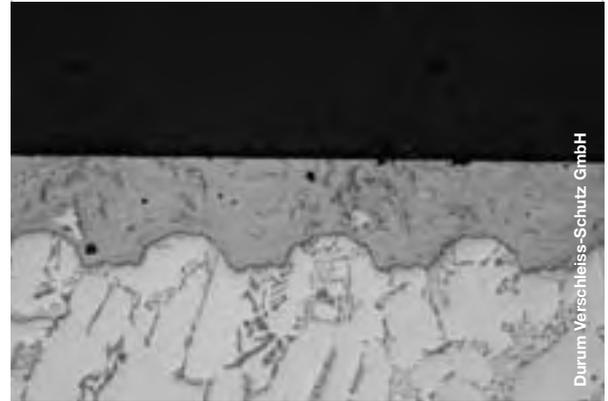
10. **A new definition and realization of abradable factor for estimation of high temperature abradable sealing coatings**
J. Liu*, F. Lin, Z. Yang, S. Yan, J. Zhang, L. Wang, J. Li
11. **Numerical simulation of the thermomechanical behavior of thermally sprayed abradable coatings**
J. Seichepine*, H. Faraoun, F. Peyraut, C. Coddet, P. Chandler, D. Sporer, M. Hertter, C. Sellars
12. **Mechanical modeling of two-phase thermally sprayed abradable coatings**
J. Seichepine*, D. Sporer, D. Lourtie, C. Coddet
13. **Processing and properties of hybrid YSZ coating deposited by thermal plasma directed vapor deposition**
T. Lavaud*, M. Vardelle, P. Fauchais, J. Menuet

14. **Thermal failure of plasma sprayed nano-structured YSZ with cold sprayed nano-structured NiCrAlY bond coat**
C. Li*, Q. Zhang, Y. Li, S. Zhang, G. Yang, C. Li
15. **Influence of heat treatment on thermal failure of plasma sprayed TBCs with cold sprayed NiCoCrAlYTa bond coat**
C. Li*, Q. Zhang, Y. Li, G. Yang, C. Li
16. **Effect of oxygen nonstoichiometry of flame sprayed $\text{Sm}_{0.7}\text{Sr}_{0.3}\text{CoO}_{3-\delta}$ coating on its electrical conductivity**
C. Li*, M. Gao, C. Li, G. Yang, H. Wang, M. Wang
17. **Development of MCrAlY coatings by HFPD**
M. Parco*, I. Fagoaga, G. Barykin, C. Vaquero
18. **Microstructural and mechanical characterization of plasma sprayed YSZ/ Al_2O_3 thermal barrier coatings depending on Al_2O_3 contamination**
N. Toplan*, U. Saral
19. **Tools for online monitoring of failure evolution of thermal barrier coatings in gas burner thermal cycling rig environment**
D. Mack*, R. Vaßen, D. Stöver
20. **Thermal conductivity of AlSi/polyester abrasible coatings**
R. Bolot*, J. Seichepine, F. Vucko, D. Sporer, P. Fiala, B. Bartlett, C. Coddet
21. **Single impact erosion studies of Cr_3C_2 -NiCr coating: the role of microstructure variation**
S. Matthews*, M. Hyland, B. James

Characterization – Non Destructive Testing

22. **Acoustic emission source analysis of thermal fatigued thermal barrier coatings**
L. Koo Hyun*, K. Lee, J. Park, J. Kim, Y. Song, D. Lee

Characterization – Thermal, Chemical, Mechanical Characterization



23. **Valence band XPS and FT-IR evaluation of thermal degradation of HVOF thermally sprayed PEEK coatings**
B. James*, K. Patel, M. Hyland
24. **Modeling of plasma sprayed thermal barrier coatings for prediction of residual stress**
M. Arai*
25. **Evaluation of intermetallic coatings processed by PTA**
A. d'Oliveira*, D. Vaz, A. Christo
26. **Adhesion evaluation via residual stress development**
A. Valarezo*, A. Gouldstone, S. Sampath
27. **Spraying process, microstructure and relaxation stress behavior of cylindrical stand alone YSZ coatings with and without segmentation cracks**
M. Karger*, C. Petorak, R. Trice, R. Vaßen, D. Stöver
28. **Interfacial indentation to determine the adhesion of WC-Co-NiCr thermal spray coatings**
M. Rodriguez*, A. Pertuz, U. Bisi, P. Costa

Materials – Ceramics

29. **Development of nanostructured lanthanum zirconate coating and its thermal stability properties**
X. Zhao*, Z. Ke-Li, Z. Xiao-Dong, X. Jian-Gang, R. Xian-Jing, Y. Yueguang
30. **Phase stability and structure of conductive perovskite ceramic coatings by thermal spraying**
J. Lagerbom*, U. Kanerva, A. Nikkilä, T. Varis, M. Kylmälahti, P. Vuoristo
31. **Solid oxide fuel cells produced with suspensions and conventional plasma spray processes**
O. Marchand*, R. Rampon, G. Bertrand
32. **The use of PVD intermediate layers for the improvement of thermal barrier coatings performance**
S. Dosta*, C. Lima, N. Cinca, J. Guilemany
33. **Microstructure and properties of coatings from the TiO_2 - Cr_2O_3 system**
L. Berger*, C. Stahr, S. Thiele
34. **Analysis of the deposition mechanism in the solution precursor plasma spraying using numerically predicted particle conditions**
Y. Shan*
35. **Microstructural features and plasma induced damage of Al_2O_3 - Y_2O_3 composite coatings**
K. Baik*, J. Moon

Materials – Fe-based Materials

36. **Nanocrystalline segregations causing by hybrid twin wire arc thermal spray process**
S. Kollinger*, K. Holdik, U. Heiz, A. Fischer, M. Hahn

Materials – Nanomaterials

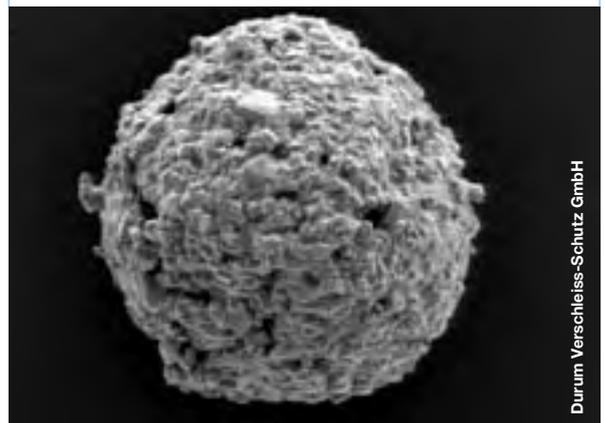
37. **Cold spraying technique to process nanomagnetic coatings**
N. Fenineche*, M. Cherigui, W. Li, V. Ji, C. Coddet

38. **Ceramic metastable bulks through plasma spraying**
S. Dosta*, I. Cano, J. Miguel, J. Guilemany
39. **Development of ceramic composite coatings with titania nano fibers**
M. Watanabe*, P. Chivavibul, M. Komatsu, S. Kuroda

Materials – Polymers

40. **Impermeable and undeteriorated plastics coating fabricated by warm spray**
J. Kawakita*, M. Komatsu, H. Katanoda, S. Kuroda

Materials – Powders, Wires, Rods and New Coating Materials



41. **Preparation and characterization of nickel clad h-BN composite powders for abrasible sealing coating**
J. Liu*, Z. Yang, L. Wang, J. Zhang, S. Yan, F. Lin, J. Li
42. **Mechanically activated synthesis of composite powders for thermal spraying**
A. Beliayev*, A. Ilyuschenko, T. Talaka, A. Letsko, T. Hasak
43. **Influence of plasma spraying parameters on the microstructure of TBCs deposited by a novel YSZ powder feedstock**
F. Lin*, Z. Yang, X. Li, S. Yan, J. Liu, J. Zhang, L. Wang, X. Jiang

44. **Structure and properties of powders of quasicrystalline alloys AlCuFe alloyed by Cr and Sc**
Y. Borisov*, A. Borisova, L. Adeeva, A. Tunik, M. Karpets, L. Doroshenko

45. **High temperature functionality of surfaces: drag reduction and self-cleaning**
S. Jahn*, J. Wilden, V. Drescher, M. Dolles

Processes – Arc Spraying, Laser Spraying

46. **Strong wear resistant WC layers applied by cladding process using high power diode laser: new developments and industrial applications**
D. Dezert*

47. **Particle trajectories by arc spraying with cored wires**
W. Tillmann*, E. Vogli, M. Abdulgader, M. Gurriss, D. Kuzmin, S. Turek

48. **The preparation of zinc-aluminum composite wire and corrosion behavior of its arc spray coatings**
Y. Tao*, H. DingYong, J. JianMin

49. **Study on corrosion resistance behaviors of Zn, Al, Zn/Al 85/15 coatings that produced by twin wire arc spray technique on steel**
A. Turk*, O. Cevher, A. Gulec, F. Ustel, F. Yilmaz

50. **The effect of process parameters on the microstructure and mechanical properties of arc sprayed Zn, Al, Zn/Al 85/15 coatings**
A. Turk*, E. Yusek, F. Ustel, F. Yilmaz

51. **Cavitation resistance and mass loss mechanism in coatings deposited by thermal spraying**
A. Pukasiewicz*, A. Capra, R. Paredes

52. **Influence of air pressure and plasma remelting in the microstructure and cavitation resistance of the arc thermally sprayed cobalt stainless steel**
A. Pukasiewicz*, A. Capra, R. Paredes

53. **Influence of process parameters in the microstructure and cavitation resistance of the Fe-Mn-Cr-Si steel developed for arc thermal spraying**
A. Pukasiewicz*, A. Capra, R. Paredes

54. **Industrial technology of laser assisted direct metal deposition**
I. Smurov*, L. Thivillon, P. Bertrand

Processes – Cold and Kinetics Spraying

55. **Sealing up the holes by gas dynamic spraying**
A. Shkodkin*, T. Buzdygar, A. Kashirin, O. Klyuev

56. **Substrate and powder preheat effects on the kinetic spray of hard metal and composite coatings on cast iron**
N. Powell, N. Patel, A. Elmoursi*, Z. Zhao, B. Gillispie, B. Fuller

57. **Effect of heat treatment on the coating characteristics of cold sprayed Al-Sn binary alloy**
H. Kim*, D. Jung, X. Ning, C. Lee

58. **Copper based composite coatings produced by cold spray deposition**
S. Rech*, S. Vezzù, V. Stoyanova

59. **Preparation of multimodal structured WC-12Co coatings by cold spraying**
G. Yang*, P. Gao, C. Li, C. Li

60. **Formation of NiAl intermetallic compound by cold spraying of ball-milled Ni-Al alloy powder through post annealing treatment**
G. Yang*, Q. Zhang, Z. Ren, C. Li, X. Wang, C. Li

61. **Fabrication of NiCrAl-cBN cermet coatings by cold spraying**
G. Yang*, X. Luo, C. Li, Y. Li

62. **Deposition characteristics of Fe/Al composite coating by cold spraying**
G. Yang*, H. Wang, C. Li, C. Li

63. **Fabrication of TiO₂ coating by cold spraying and evaluation of its property**
M. Yamada*, H. Wada, K. Sato, M. Fukumoto

64. **Low pressure gas dynamic spray of polymer doped nanoparticle contained feedstocks**
R. Maev*, M. Beneteau, E. Leshchinsky, E. Maeva
65. **Effect of the increase in the entrance convergent section length and geometry of the gun nozzle on properties of cold sprayed copper and titanium coatings**
K. Sakaki*, M. Takahata, K. Takeda, S. Shinkai, T. Hosono, Y. Shimizu
66. **Mechanical properties of WC/Co coatings prepared by cold spraying**
J. Kitamura*, K. Sato, I. Aoki, K. Sakaki, M. Takahata, Y. Shimizu
67. **Influence of powder porous structure on the deposition behavior of cold sprayed WC-12Co coatings**
C. Li*, Y. Li, P. Gao, G. Yang, C. Li
68. **Microstructure and microhardness of NiTi coating prepared by post heat treatment of cold sprayed Ni/Ti alloy deposits**
C. Li*, H. Wang, G. Yang, C. Li
69. **Microstructures and tribological performances of cold sprayed tin bronze based composite coatings**
H. Liao*, X. Guo, Y. Gao, C. Coddet
70. **Effect of substrate roughness on the deposition behavior of kinetic sprayed copper particles on copper substrate**
S. Kumar*, G. Bae, S. Yoon, C. Lee
71. **A modified impact energy model based on interface temperature and strain gradient in kinetic spraying process**
Y. Ji*, Y. Xiong, S. Yoon, K. Kang, F. Khan, C. Lee
72. **Interfacial microstructural evolution and bonding state of kinetic sprayed aluminum particle onto aluminum substrate**
K. Kang*, S. Yoon, Y. Ham, C. Lee
73. **Estimation of critical velocity through impact behavior of engineering metals in kinetic spraying**
G. Bae*, K. S, S. Yoon, K. Kang, C. Lee
74. **Cold spray of Al-12Si cold sprayed coatings with a controlled porosity**
D. Christoulis*, F. Borit, V. Guipont, M. Jeandin
75. **Microstructure observation on the interface between warm spray deposited titanium powder and steel substrate**
K. Kim*, M. Watanabe, J. Kawakita, K. Mitsuishi, T. Wu, S. Kuroda
76. **Characterization of low pressure type cold sprayed aluminum coatings**
K. Ogawa*, K. Ito, K. Ichimura, Y. Ichikawa, T. Shoji
77. **Comparison of Cu coating properties produced by three commercial cold spray systems**
J. Legoux*, E. Irissou, C. Moreau
78. **A combined process: cold spraying of heterogeneous coatings followed with their high energy treatment**
O. Solonenko*, V. Kosarev, A. Golovin, V. Neronov, M. Korchagin, V. Poluboyarov
79. **Microstructural features of cold sprayed WC-Co nanocomposite coatings**
K. Baik*, S. Kim, G. Lee, B. Seong
80. **Development of an economical system for the cold spray process with helium**
C. Verdy*, H. Liao, C. Coddet
- Processes –
Diagnostics, Sensors
and Control**
81. **A side-by-side comparison of particle temperature (T_p), particle velocity (V_p) data collected using the accura G3 and the DPV-2000**
A. Hall*, R. Williamson, D. Urrea, J. McCloskey, D. Hirschfeld
82. **Influence of oxy-fuel ratio on particle behavior of HVOF sprayed NiCrAlY coating using LPG as fuel**
G. Rayudu*, A. Khanna, S. Modi, K. Nune
83. **Asymmetric melting behavior in twin wire arc spraying with cored wires**
W. Tillmann*, E. Vogli, M. Abdulgader

84. **Gas flow drift velocity measurement on plasma spray torches**
S. Lange*, G. Forster, J. Schein

85. **PSI: An innovative method to determine and to classify particles during the thermal spray process**
S. Zimmermann*, G. Forster, K. Landes, J. Schein

Processes – HVOF Spraying, Flame Spraying



86. **Flame spray parameter optimization to manufacture glaze coatings onto thermally sensitive substrates**
G. Montavon*, A. Arcondeguy, G. Gasgnier, B. Pateyron, A. Grimaud, A. Denoirjean, C. Huguet

87. **Wear behaviors of high velocity air fuel sprayed nanosized WC coatings against Al-Ni-bronze alloy**
C. Deng*, K. Zhou, M. Liu, R. Hong, C. Deng

88. **Flame sprayed Al-12Si coatings for the improvement of the adhesion of composite casting profiles**
J. Voyer*, C. Peterlechner, U. Noster

89. **High velocity oxy-fuel (HVOF) suspension spraying of mullite ($3\text{Al}_2\text{O}_3 \cdot 2\text{SiO}_2$) coatings**
J. Oberste Berghaus*, B. Marple

90. **Role of HVOF spray NiCr coatings to control high temperature oxidation of boiler steels**
H. Saheet*, G. Kaushal, S. Prakash

91. **HVOF coating application in steel making process**
Y. Korobov*, M. Filippov

92. **Metastable phases in thermally flame and plasma sprayed mullite/ ZrO_2 coatings**
S. Dosta*, C. Cano, E. García, M. Osendi, P. Miranzo, I. Cano, J. Guilemany

93. **Modeling a HVOF coating process by using fluid structure interactions (FSI) approach**
E. Dongmo*

94. **Gas flow simulation of free fall atomizing nozzles**
Z. Li*, G. Zhang, Z. Li, Y. Zhang, W. Xu, H. Yuan, N. Liu

95. **Gas flow field simulation of confined nozzles used in powder metallurgy and spray forming technology**
Z. Li*, G. Zhang, Z. Li, Y. Zhang, W. Xu, H. Yuan, N. Liu

96. **The application of $\text{Cr}_3\text{C}_2\text{NiCr}$ coatings to improve the corrosion and wear properties of an AA7050 alloy**
S. Dosta*, M. Magnani, P. Suegama, N. Espallargas, J. Guilemany, A. Benedetti

97. **Effect of thermal history on properties of WC-10Co4Cr HVOF coatings**
T. Varis*, T. Suhonen, K. Ruusuvoori, E. Turunen

98. **Thermal fluxes transferred during HVOF thermal spray**
R. Bolot*, O. Landemarre, C. Coddet

Processes – New Equipment, Technologies

99. **Numerical simulations and characterization of a new oxy-fuel ionization process**
A. Vardelle*, B. Martinez, G. Mariaux, G. Barykin, M. Parco

100. **HVSFS deposition of functional glass coatings**
G. Bolelli*, J. Rauch, V. Cannillo, A. Killinger, L. Lusvarghi, R. Gadow, J. Colmenares-Angulo, S. Sampath

101. **Influence of particle velocity on splat formation during thermal spraying**
Y. Kharlamov*
- Processes – Plasma Spraying and PTWA**
102. **Investigation of a novel plasma sprayed YSZ ceramic coating deposited by amorphous YSZ ceramic powder feedstock**
F. Lin*, Z. Yang, J. Liu, S. Yan, X. Li, J. Zhang, L. Wang, J. Zhang
103. **Microstructure and wear resistance of plasma sprayed carbides and ceramic coatings deposited on an Invar® alloy surface**
C. Giolli*, M. Turbil, M. Rosso, G. Rizzi, A. Scrivani
104. **The jet characteristics of supersonic plasma jet spraying system**
H. Yang*, L. Wang
105. **Properties of long persistent SrAl₂O₄ ceramics coating deposited by low power plasma spraying**
F. Zhou*, Y. Fu, Y. Gao
106. **Research of the clad composite powders for forming wear resistant plasma sprayed coatings**
A. Ilyuschenko*, A. Shevtsov, V. Okovity, V. Mikutsky, K. Buikus, A. Kozorez, T. Ilyuschenko
107. **Comparative study between Ar-H₂ and N₂-H₂ plasma gas mixtures: application to ZrO₂-Y₂O₃ coatings**
E. Nogues-Delbos*, S. Goutier, M. Vardelle, P. Fauchais, P. Granger
108. **Fluctuations in one-cathode plasma torches: characterization and modeling**
J. Marques*, M. Fuchs, S. Lange, J. Schein
109. **Rapidly solidified thick stainless cast iron deposit**
Y. Hoshiyama*, K. Hirano, H. Matsumoto, H. Miyake
110. **Processing and properties of plasma sprayed W+Cu composites**
J. Matijèèk*, R. Musalek
111. **Influence of microstructural variation on ionic conductivity of plasma sprayed yttria stabilized zirconia coatings**
C. Li*, Y. Xing, Y. Li, C. Li, G. Yang
112. **Experimental simulation study of inter-splat bonding formation by deposition of YSZ-splats on preheated YSZ substrate**
C. Li*, Y. Xing, Y. Li, G. Yang, C. Li
113. **Atmospheric plasma spray process control**
A. Kanta*, G. Montavon, M. Planche, C. Coddet
114. **To increase the service lives of the spare parts by the means of plasma spray in the textile industry**
N. Toplan*, Y. Sert
115. **Mechanical and thermo mechanical characterization of plasma sprayed YSZ/Al₂O₃ thermal barrier coatings**
G. Erdogan*, U. Aral, F. Ustel, N. Toplan, E. Karaali
116. **Plasma spray synthesis of La₁₀(SiO₄)₆O₃ as a new electrolyte for intermediate temperature solid oxide fuel cells**
H. Liao*, W. Gao, C. Coddet
117. **Modeling of the in-flight synthesis of TaC nanoparticles from liquid precursor in thermal plasma jet**
A. Vorobev*, O. Zikanov, P. Mohanty
118. **Mechanisms of residual stress generation in plasma sprayed hydroxyapatite coatings**
Y. Yang*
119. **Influence of plasma generation conditions in gas water torch on spraying process**
T. Kavka*, O. Chumak, M. Hrabovsky, A. Maslani
120. **Fundamental understanding of the liquid precursor plasma spray process through modeling and experiments**
E. Jordan*, B. Cetegen, M. Gell, D. Chen, S. Basu, M. Teicholz, X. Ma
121. **Development of a dynamic masking system for Improving the quality of plasma sprayed coatings**
L. Jia*, F. Gitzhofer

Processes – Pre-/Post-Treatment

122. **Effects of heat treatment on properties of plasma spray NiAl coatings**
M. Moshref Javadi*, H. Edris, M. Salehi
123. **Mathematical model of plasma surface hardening process of steel parts**
D. Markovnik*, S. Kundas, D. Ivanov
124. **New developments in the PROTAL® process for the coating of cylinder bores**
S. Costil*, H. Liao, Y. Danlos, C. Coddet
125. **Synthesis and microstructural features of tungsten based preforms by plasma spray forming route**
K. Baik*, C. Lee

Properties – Corrosion Protection

126. **An effect of low pressure gas dynamic spray on microcorrosion behavior of Al alloys**
V. Leshchynsky*, E. Maeva, M. Schlesinger, R. Maev
127. **Effect of zinc and aluminum thermal spray coatings on hydrogen embrittlement in marine industry**
M. Moshref Javadi*, J. Mazrooei Sebdani
128. **The effect of process conditions on the microstructure and corrosion resistance of cold sprayed Ti coatings**
H. Wang*, B. Hou, J. Wang
129. **Corrosion behavior of in-situ Al₂O₃ formed composite coatings by DC plasma spraying**
B. Dikici*, C. Tekmen, M. Gavgali, Y. Tsunekawa, M. Okumiya
130. **Effect of the chemical composition and the post heat treatment on the corrosion resistance of cermet coatings deposited by HVOF**
L. Gil*, M. Prato, M. Staia, S. Liscano, R. Noriega

131. **Influence of plasma parameters on the corrosion resistance and microstructure of WC-10%Co coatings**
L. Gil*, M. Prato, M. Staia, L. Jimenez, R. Noriega, E. Puchi

132. **Studies on the corrosion resistance of plasma and HVOF sprayed NiCrBSi coatings**
S. Kozerski*, W. Żórawski

133. **Corrosion resistant ceramic coatings against high temperature LiCl-LiO₂ molten salts**
K. Baik*, H. Lee, J. Lee, E. Kim

Properties – Wear Protection

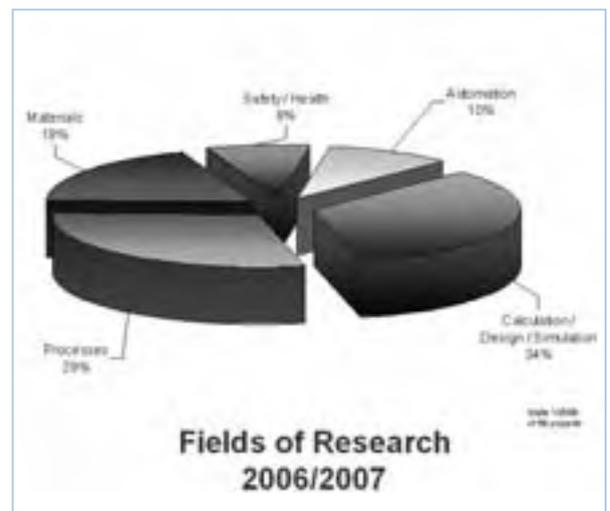
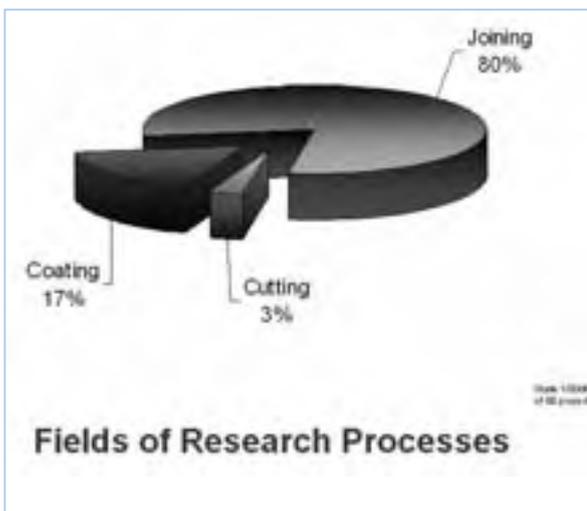
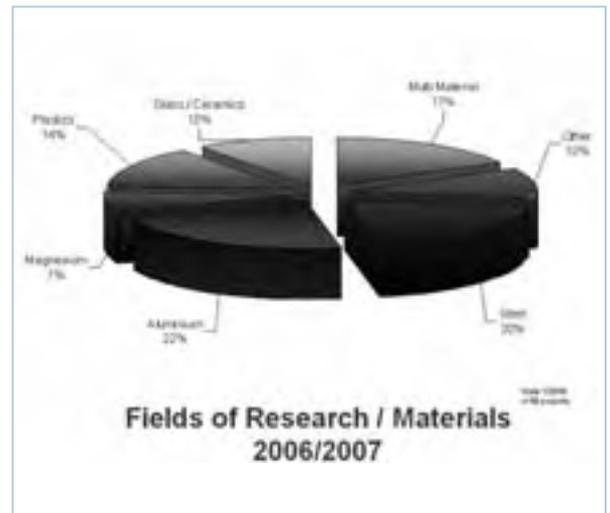
134. **Tribological behavior of HVOF cermet coatings at elevated temperatures**
S. Houdkova*, F. Zahálka, M. Kašparová, L. Berger
135. **Microstructure and tribological properties of HVOF sprayed carbide coatings**
W. Żórawski*
136. **Comparing study of high temperature erosion of HVOF sprayed Cr₃C₂-NiCr coating and mild steel for boiler tube**
G. Yang*, S. Zhang, C. Li, Y. Wang, C. Li
137. **Comparisons of microstructure and properties of three cobalt based cermets deposited by high velocity oxy-fuel spraying using clad powders**
G. Yang*, Y. Wang, C. Li, C. Li
138. **Wear characteristics of Fe-based amorphous alloys coatings fabricated by HVOF spray process**
J. Ahn*, B. Seong, S. Yi, S. Yi
139. **Abrasion wear stability of VPS sprayed Ti-coatings**
H. Gruner*, F. Deuerler, P. Gruner
140. **Wear resistance of heat treated HVOF cermet coatings deposited by HVOF**
M. Rodriguez*, L. Gil, M. Staia, C. Bilbao, I. Moreno

Cooperative Applied Research in Joining, Cutting and Surfacing (JCS) Technology

Results and Applications

The objective of the cooperative applied research in JCS technology conducted by the Research Association for Welding and Allied Processes of DVS is to elaborate directly usable research results for small and medium sized enterprises (SME). In this respect, cooperative applied research offers the participation of SMEs and research institutes from all fields of JCS technology. In this case, SMEs can define a common need for research and can determine research directions and main focal points. This approach taken by the cooperative applied research in JCS technology guarantees not only the greatest possible proximity to the application of the research subjects but also optimum and rapid utilisation of the research results.

The participation of industrial representatives in all the process steps allows the know-how to be transferred to the SMEs at an early stage. Research projects can be promoted via Arbeitsgemeinschaft industrieller Forschungsvereinigungen "Otto-von-Guericke e.V." (AiF - the "Study Group of Industrial Research Associations") from funds provided by BMWI (Federal Ministry of Economics and Technology).



AiF Poster Session

Cooperative Applied Research in the field of Thermal Spraying

Greater significance has recently been attached to cooperative applied research work relating to the manufacture and safeguarding of the characteristics of thermally sprayed coatings. There are a series of interesting usable research results on this subject. Within the framework of ITSC, selected research projects will be presented with their results and application possibilities within this AiF Poster Session.

The AiF Poster Session will be held during the conference. The poster presenters will be available for discussion scheduled as follows:

Monday, June 2, 2008, 12:30 – 13:30
 Monday, June 2, 2008, 17:20 – 18:20
 Tuesday, June 3, 2008, 13:00 – 13:30
 Wednesday, June 4, 2008, 13:00 – 13:30

In addition, further contacts with the authors can be arranged.

- | | |
|--|--|
| <ol style="list-style-type: none"> 1. Development of near net-shape coatings for wear and corrosion protection F. Bach, K. Möhwald, T. Bause 2. Improvement of the corrosion resistance of magnesium alloys by means of coating and remelting B. Wielage, T. Grund, H. Pokhmurska 3. Corrosion of alumina-based coatings C. Stahr, L. Berger, H. Herrmann, D. Deska 4. Cladding of aluminum substrates with nanocrystalline solidifying wear resistant iron-based materials J. Wilden, S. Jahn 5. Production of high quality anti-corrosion and wear-resistant wire arc coatings J. Wilden, S. Jahn 6. FeNiW-coatings for casting molds in the aluminum industry J. Wilden, S. Jahn 7. Diffusion barrier coatings for CFC-components by plasma spraying – some research results of the project K. Bobzin, F. Ernst, K. Richardt, L. Zhao | <ol style="list-style-type: none"> 8. HVOF-sprayed TiC-strengthened Fe-coatings as alternative for conventional carbide materials K. Bobzin, F. Ernst, K. Richardt, T. Warda 9. Improving the reproducibility and the comparability of bond strength values K. Bobzin, F. Ernst, K. Richardt, T. Schläfer 10. Influence of the spray angle on characteristics for atmospheric plasma sprayed hard material based coatings W. Tillmann, E. Vogli, B. Krebs 11. Asymmetric melting behavior in twine wire arc spraying with cored wires W. Tillmann, E. Vogli, M. Abdulgader 12. Superfine structured and nanostructured hard material coatings produced by means of HVOF flame spraying W. Tillmann, E. Vogli, I. Baumann, G. Matthäus, T. Ostrowski 13. Tribological study of thermo sprayed specimens using wear resistance equipments W. Tillmann, E. Vogli, A. da Cunha 14. Detonation flame sprayed diamond-bronze coatings for grinding W. Tillmann, E. Vogli, J. Nebel |
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Exposition

Concurrent with the conference, the ITSC 2008 exposition, organized by Messe Essen GmbH, will be held in the MECC, Expo Foyer.

Exposition hours are from:

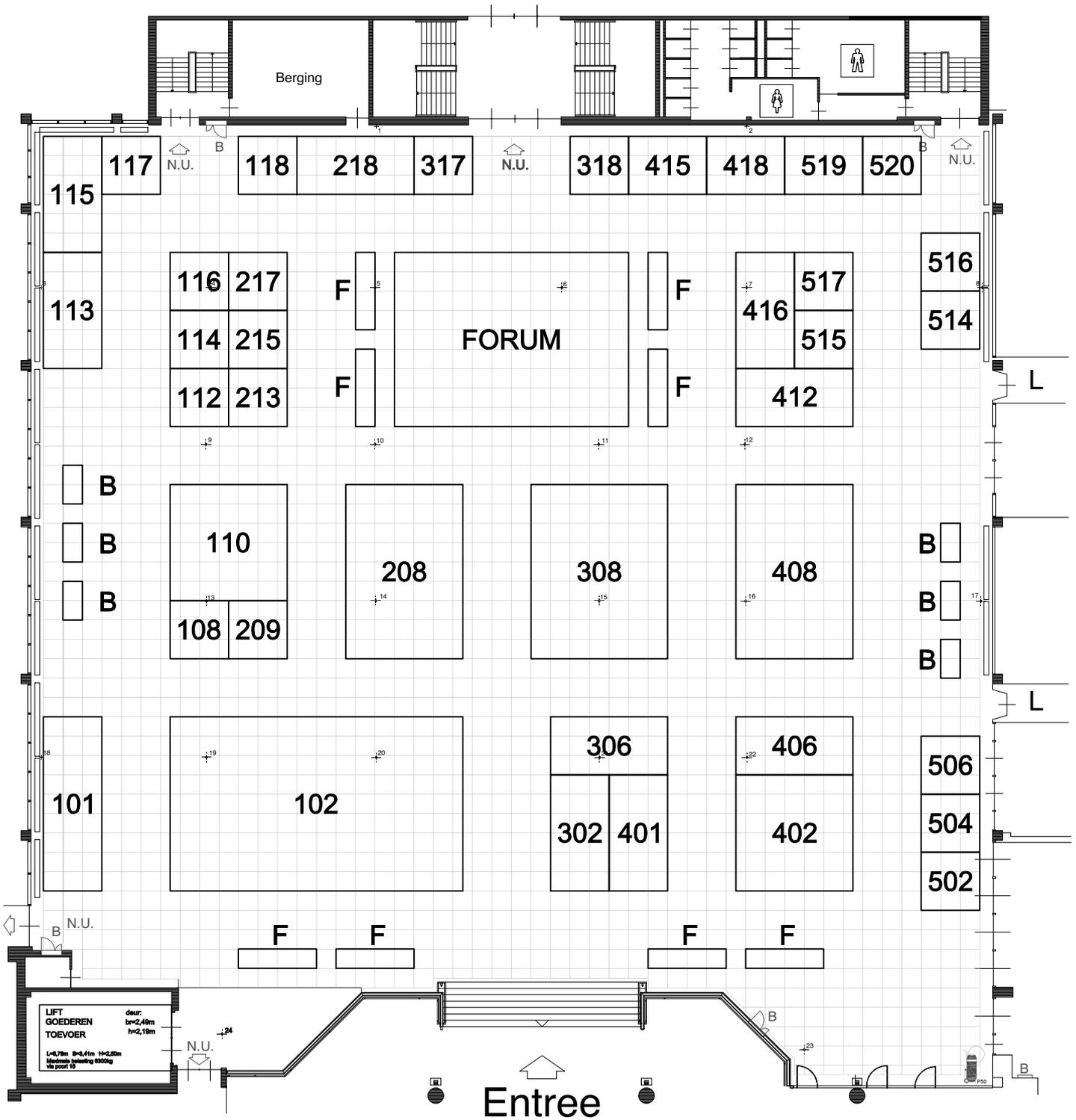
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|------------|--------------|---------------|
| Monday, | June 2, 2008 | 12:30 – 17:30 |
| Tuesday, | June 3, 2008 | 09:00 – 17:00 |
| Wednesday, | June 4, 2008 | 09:00 – 17:00 |

**Exhibitor Reception, Monday, June 2, 2008, 17:20
MECC, Expo Foyer**

All registrants are invited by the ITSC 2008 exhibitors for a snack and drinks.

Exhibitor List (January 28, 2008)

| Company | Booth no. |
|---|-----------|
| Advanced Coatings SA, Belgium | 116 |
| Air Products PLC, United Kingdom | 514 |
| Beijing Advanced Metal Materials Co. Ltd., P.R. China | 516 |
| Bodycote, France | 115/117 |
| Carpenter Powder Products GmbH, Germany | 215 |
| CGT Cold Gas Technology GmbH, Germany | 412 |
| Deloro Stellite GmbH, Germany | 416 |
| DeWal Industries, Inc., USA | 112 |
| Durum Verschleiss-Schutz GmbH, Germany | 113 |
| ECKA Granulate GmbH & Co. KG, Germany | 418 |
| Flame Spray Technologies bv, The Netherlands | 208 |
| Green Belting Industries Inc., USA | 108 |
| Grillo-Werke AG, Germany | 515 |
| GTV Verschleiss-Schutz GmbH, Germany | 110 |
| H.C. Starck GmbH & Co. KG, Germany | 208 |
| HÖGANÄS AB, Sweden | 506 |
| Ibeda Sicherheitsgeräte und Gastechnik GmbH & Co. KG, Germany | 401 |
| LESCAV, Belgium | 118 |
| LWK Plasma Ceramic GmbH, Germany | 502 |
| Medicoat AG, Switzerland | 302 |
| Metatherm Flamm-spritztechnik GmbH, Germany | 318 |
| MilliDyne Oy, Finland | 415 |
| Northwest Mettech Corporation, Canada | 213 |
| MOGUL Metallizing GmbH, Germany | 504 |
| Oseir Ltd., Finland | 209 |
| Polymet Corporation, USA | 317 |
| Praxair Surface Technologies, USA | 402 |
| Progressive Technologies, Inc., USA | 406 |
| Saint-Gobain Ceramic Materials, Germany | 408 |
| Sandvik Osprey Ltd., United Kingdom | 217 |
| Sulzer Metco AG, Switzerland | 102 |
| Tecnar Automation Ltd., Canada | 306 |
| TeroLab Surface Group SA, Switzerland | 101 |
| The Linde Group, Germany | 308 |
| THERMICO GmbH & Co. KG, Germany | 218 |
| Solid Spray LLC, USA | 114 |



June 2 – 4, 2008

The Industrial Forum will take part during ITSC 2008 exposition. Invited companies have the possibility of presenting industry related topics and their products during conference and exposition hours. The lectures are given in English or German language without simultaneous translation and are limited to 30 min. including discussion. Location is the so called "Industrial Forum" in the Expo Foyer.

The following table is showing the individual topics and presenting authors.



Monday, June 2, 2008, 13:00 – 17:00

- | | |
|--------------|---|
| 13:00 | Erfahrungen beim Öko-Audit ISO 14001 im Spritzbetrieb J. Putzier, Putzier Oberflächentechnik, Leichlingen/Germany |
| 13:30 | Delta – a new multiple electrode plasma gun based on hydrogen A. Schwenk, GTV Verschleiss-Schutz GmbH, Luckenbach/Germany |
| 14:00 | Praktische Erfahrungen mit dem neuen Schertest gem. DIN EN ISO 15340 unter Bezug zum Haftzugtest DIN ISO 582 S. Siegmann, Nova-Werke AG, Effretikon/Switzerland |
| 14:30 | Normen in der Spritztechnik H. Zernitz, DIN e.V., Berlin/Germany |
| 15:00 | Erfahrungen mit Ausbildung und Zertifizierung beim Thermischen Spritzen R. Huber, A. Ohliger-Volmer, SLV München NL der GSI mbH, München/Germany |
| 15:30 | HP/HVOF qualification of a critical aerospace component H. Ulrich, DutchAero bv, Eindhoven/The Netherlands |
| 16:00 | Laser-Beschichten S. Kalawrytinios, Pallas GmbH, Würselen/Germany |
| 16:30 | Mechanische Bearbeitung von thermisch gespritzten Schichten H. Ruff, Rybak + Höschele rhv-Technik GmbH + Co. KG, Waiblingen/Germany |

Tuesday, June 3, 2008, 10:00 – 15:30

| | |
|--|------------------|
| Safety package – Liprotect W. Unterstenwesten, The Linde Group / Linde Gas, Düsseldorf/Germany | 10:00 |
| Alternative binder alloys / the end of cobalt in thermal spray applications B. Gries, H.C. Starck GmbH, Goslar/Germany | 10:30 |
| Gassicherheitsgeräte und Gasversorgung für Azetylen bis 2,5 bar U. Bernhardt, Ibeda Sicherheitsgeräte und Gastechnik GmbH & Co. KG, Neustadt/Germany | 11:00 |
| Measuring powders for thermal spraying F. Campana, Advanced Coatings SA, Liège/Belgium | 11:30 |
| Lunch Break | |
| Handling industrial gases W. Strich, The Linde Group / Linde Gas, Hamburg/Germany | 12:50 - 13:40 |
| Recycling von Overspray J. Fischer, H.C. Starck GmbH, Goslar/Germany | 14:00 |
| Streuung von Spritzzusatzigenschaften – Auswirkungen und abzuleitende Maßnahmen M. Hochkeppel, TeroLab Surface GmbH, Langenfeld/Germany | 14:30 |
| | 15:00 |

Wednesday, June 4, 2008, 10:00 – 16:00

| | |
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| Der Einsatz des True-Voltage-Sensors beim Plasmaspritzen R. Kuhn, Medicoat AG, Mägenwil/Switzerland | 10:00 |
| Projektierung moderner Spritzsysteme W. Daniels, M. Zwetsloot, Flame Spray Technologies bv, Duiven/The Netherlands | 10:30 |
| Erfahrungen mit dem 3-Kathoden-Plasmapbrenner E. Schopp, OBZ Dresel & Grasme GmbH, Bad Krozingen/Germany | 11:00 |
| Interessante Anwendungsbeispiele aus der Spritztechnik K. Kreisel, Sulzer Metco Component GmbH, Salzgitter/Germany | 11:30 |
| Lunch Break | |
| Hydraulik components and thermal spraying T. G. Kraak, Aludra bv, Vlaardingen/The Netherlands | 12:40 - 13:40 |
| Hardchrom and HVOF coatings in corrosive environment R. Eijkenboom, Oak-Advanced Coating Solutions bv, Heerlen/The Netherlands | 14:00 |
| HVOF sprayed applications R. Didden, CZL Tilburg bv, Tilburg/The Netherlands | 14:30 |
| Arc sprayed TSA application on a steel bridge, a "state of the art technology" R. Eijkenboom, Oak-Advanced Coating Solutions bv, Heerlen/The Netherlands | 15:00 |
| | 15:30 |

Thermal Spray Technology

May 29 – 31, 2008, 8:00 – 17:00
Location MECC, Room 2.4, Thames
Maastricht, The Netherlands

Instructors:

Dr. C.C. Berndt, FASM

Professor, Swinburne University of
Technology
Hawthorn, Victoria, Australia



Dr. R. Knight, FASM

Auxiliary Professor, Drexel University
Philadelphia, Pennsylvania, USA



Course Overview:

Thermal spray technology and coatings solve critical problems in demanding environments. They provide “solutions” to problems involving repair, wear, high temperature and aqueous corrosion, and thermal protection. Thermal spray can also be used to manufacture net-shapes, advanced sensors and materials for the biomedical and energy/environmental sectors. These and other emerging applications take advantage of the rapid and cost-effective capabilities of thermal spray technology in the OEM and repair industries.

Thermal spray processes - (twin wire-arc, combustion, high velocity oxy-fuel (HVOF), cold spray and plasma spray, and associated technologies) can deposit virtually any material as a surface coating onto a wide range of other materials. Coating reliability and effectiveness requires that these overlay coatings be selected, engineered and applied correctly.

This course provides (i) a thorough grounding and understanding of thermal spray processes, (ii) presents the complex scientific concepts in terms of simple physical models, and (iii) integrates this knowledge to practical applications and accepted thermal spray practices. NO mathematics is used to explain the processes or materials/mechanical engineering.

Participants are encouraged to contact the instructor(s) prior to the course so that any particular application or problem can be discussed as a case history.

Learning Objectives:

Upon completion of this course, participants should be able to:

- Describe the historical basis for thermal spray technology and the development of equipment and materials as it relates to present-day technology.
- Recognize the terminology, principles and underlying theory of thermal spray technology.

- Compare and contrast thermal spray technologies with respect to competing coating technologies - PVD, CVD, hardfacing, electroplating, etc.
- Explain how feedstocks are designed and manufactured and how to select them for different spray processes.
- Identify applicable testing methods and currently accepted industrial practices used for quality control of coatings.

Who Should Enroll:

- Technologists
- Engineers
- Technicians
- Technical marketing personnel
- Graduate students and other professionals entering the thermal spray field or who wish to update their knowledge

Course Outline:

1. Surface Science
2. Equipment & Theory
3. Processing & Design
4. Materials
5. Applications
6. Testing & Characterization

Instruction Language: All instruction from this course and all course materials will be in English.

| Registration Fees: | Before May 14 | After May 14 |
|------------------------------|----------------------|---------------------|
| Member Fee: (TSS/DVS/IIW) | 995 US Dollars | 1.055 US Dollars |
| ASM Member Fee: | 1.055 US Dollars | 1.105 US Dollars |
| Non-Member Fee: | 1.195 US Dollars | 1.245 US Dollars |
| Student Fee: | 295 US Dollars | 345 US Dollars |

Multiple registrants from the same company will receive the following discount:

- 3rd registrant from the same company = 25% discount
- 4th registrant from the same company = 40% discount
- 5th registrant from the same company = 55% discount

Participants receive the *Handbook of Thermal Spray Technology* and hardcopy of the instructor's presentation materials.

To register for the courses or for any questions, please contact customer service at customerservice@asminternational.org (Product code 253081508)

Understanding and Improving Your Thermal Spray Processes

May 30 – 31, 2008, 8:00 – 18:30
Location MECC, Room 2.5, Seine
Maastricht, The Netherlands

Instructors:

Dr. M. Boulos, TS-HoF

Professor, University of Sherbrooke
 Sherbrooke, Quebec, Canada



Dr. P. Fauchais, FASM, TS-HoF

Professor, Université de Limoges
 Limoges, France



Dr. J. Heberlein, FASM, TS-HoF

University of Minnesota
 Minneapolis, Minnesota, USA



Course Overview:

Thermal spray coatings are receiving increased attention as solutions to corrosion, wear and materials compatibility problems. Thermal spray processes using electric arcs, combustion and plasma spray can apply almost any material to the surface of another. These coatings must be correctly engineered and applied to operate as an overlay surface. Education is vital to understanding coating systems and improving thermal spray coating reliability. This 2-day course will review the processing science of a wide range of thermal spray coating processes. The theory of operation and practice of the coatings will be presented, including thermal spray process control, coating application, characterization and testing. Practical coating systems for electric arc, combustion and plasma spray will be reviewed using case studies.

Learning Objectives:

Upon completion of this course, participants should be able to:

- Summarize thermal spray processing science, applications and practice.
- Describe how thermal spray processing interacts with the materials it is designed to protect.
- Perform a techno-economic comparison of different technologies.

Who Should Enroll:

This course is designed for process, application, development and design engineers, researchers and quality-control personnel. It will also be helpful for anyone involved in specifying materials, materials suppliers, sales representatives and technical management.

Course Outline:

1. Introduction and Course Objectives
2. Overview of Thermal Spray Techniques
3. Flame Spraying Systems
4. Cold Spray
5. Characteristics of the Plasma State
6. Plasma Spraying I - D.C. Plasma Spraying
7. Plasma Spraying II - R.F. Induction Plasma Spraying
8. Wire-Arc Spraying
9. Plasma Transferred Arc
10. Plasma/Particle Interactions
11. Process Diagnostics
12. Powder Production for Thermal Spraying
13. Surface Preparation
14. Deposit Formation and Coating Properties
15. Thermal Spray Process Controls
16. Industrial Applications of Plasma Spray
17. Summary, Conclusions and Discussion

Instruction Language: All instruction from this course and all course materials will be in English.

| Registration Fees: | Before May 14 | After May 14 |
|---------------------------|----------------------|---------------------|
| Member Fee: | 795 US Dollars | 845 US Dollars |
| (TSS/DVS/IIW) | | |
| ASM Member Fee: | 835 US Dollars | 885 US Dollars |
| Non-Member Fee: | 975 US Dollars | 1.025 US Dollars |
| Student Fee: | 255 US Dollars | 305 US Dollars |

Multiple registrants from the same company receive the following discount:

- 3rd registrant from the same company = 25% discount
- 4th registrant from the same company = 40% discount
- 5th registrant from the same company = 55% discount

To register for the courses or for any questions, please contact customer service at customerservice@asminternational.org (Product code 259381508)

The Metallographic of Gas Turbine Coatings

May 31, 2008, 8:00 – 17:00
Location MECC, Room 2.6, Danube
Maastricht, The Netherlands

Instructors:

D. G. Puerta

Director of Metallurgical Engineering
IMR Test Labs
Lansing, New York, USA



Course Overview:

Sound metallographic practices are a prerequisite for the accurate evaluation of gas turbine coatings. Poor preparation can lead to false conclusions about coating integrity and spray booth parameters. This course covers a wide range of topics relating to the metallographic preparation and evaluation of gas turbine coatings. Emphasis is placed on equipment and consumables selection, and how these choices influence the observed structure of a given coating.

In addition to an overview of metallographic preparation, we also discuss common issues encountered with various coating families (e.g. hardcoats, ceramic (TBCs), etc.). Methods are covered which can help to ensure that the true coating microstructure has been revealed.

Learning Objectives:

Upon completion of this course, participants should be able to:

- Describe the basic elements of metallographic preparation (sectioning, mounting, grinding, and polishing).
- Discuss the relationship between consumables, preparation recipes, and coating structure.
- Determine if features observed within a given coating are inherent or have been induced during metallographic preparation.

Who Should Enroll:

This course is designed for anyone involved in either the processing or evaluation of thermal spray coatings

Course Outline:

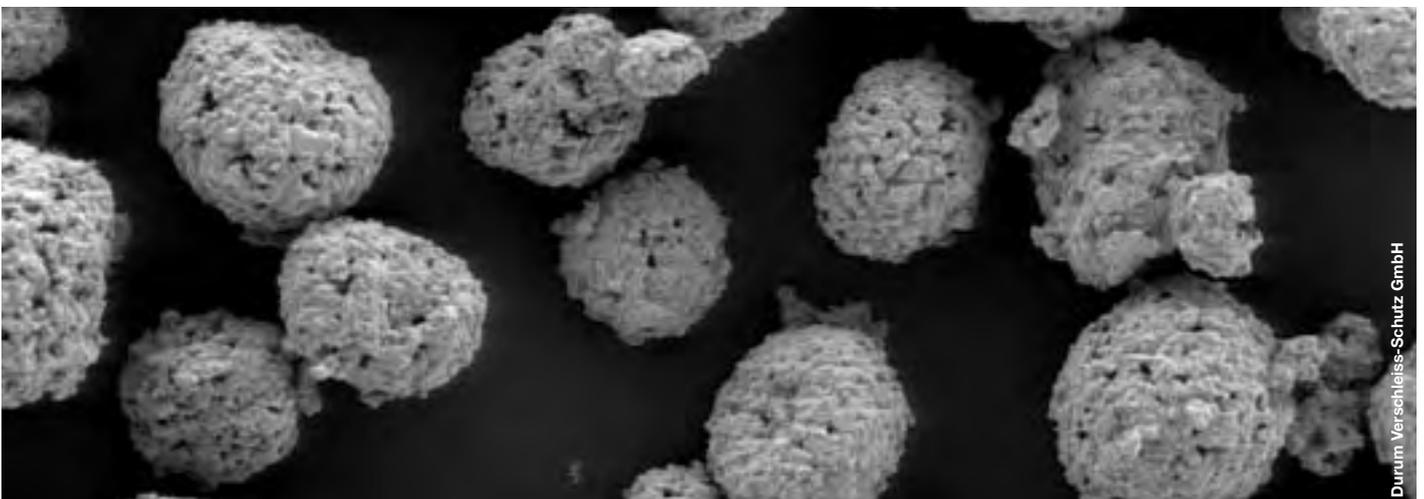
1. The Use of Coatings Within a Turbine
2. Metallography Overview
3. Sectioning
4. Hot and Cold Mounting
5. Grinding
6. Polishing I – Selection of fine grinding and polishing consumables
7. Polishing II – Recipes and coating families
8. Metallographic Standards
9. Evaluation of Coatings I – Image analysis
10. Evaluation of Coatings II – Electron microscopy
11. Evaluation of Coatings III – Issues specific to the different coating families

| Registration Fees: | Before May 14 | After May 14 |
|--------------------|----------------|----------------|
| Member Fee: | 475 US Dollars | 525 US Dollars |
| (TSS/DVS/IIW) | | |
| ASM Member Fee: | 525 US Dollars | 575 US Dollars |
| Non-Member Fee: | 645 US Dollars | 695 US Dollars |
| Student Fee: | 195 US Dollars | 245 US Dollars |

Multiple registrants from the same company will receive the following discount:

- 3rd registrant from the same company = 25% discount
- 4th registrant from the same company = 40% discount
- 5th registrant from the same company = 55% discount

To register for the courses or for any questions, please contact customer service at customerservice@asminternational.org (Product code: 251281508)



Registration Information

Conference Location

Maastricht Exhibition & Congress Centre (MECC), Forum 100, 6229 GV Maastricht, The Netherlands

Advance Registration/Payment – Deadline May 14, 2008

Mail/fax your complete registration form with payment to DVS – German Welding Society, P.O. Box 10 19 65, 40010 Düsseldorf, Germany (phone: +49 (0) 211/1591-302/-303, fax: +49 (0) 211/1591-300). Registration received without payment will not be processed. If your registration form and payment have not been received by DVS by May 14, 2008 you have to pay a late registration fee of EUR 60. This applies also to on-site registration. There is no restriction on the number of attendees.

Payment by credit card:

- American Express – MasterCard – Visa (accepted)

Payment by credit transfer:

- Dresdner Bank AG, Düsseldorf,
account no. 212 60 11 00,
bank sorting code 300 800 00
IBAN-code: DE82 3008 0000 0212 6011 00
BIC-code: DRESDEFF300

Any banking charges which may be incurred will be borne by the attendees.

Keyword for credit transfer (please do not forget):

ITSC 2008, name of registrant

A confirmation will be faxed to you within 10 business days of receiving your registration and payment.

You can also find all information and details on the ITSC 2008 website: <http://www.dvs-ev.de/itsc2008>.

On-Site Registration and Check In at the Conference Desk

If your registration form and payment have not been received by DVS by May 14, 2008 you will be required to fill out a registration form and pay on-site by credit card (American Express, Mastercard, Visa). An additional EUR 60 will be added to each registration category for on-site registrations (except: one-day-tickets).

Registered attendees should check in and pick up their conference tickets and (if ordered) the conference CD as soon as possible at the Conference Desk.

The Conference Desk is located in the Trajectum (Level 1), Maastricht Exhibition & Congress Centre (MECC), Forum 100, 6229 GV Maastricht, The Netherlands.

The Conference Desk is open from:

| | | |
|------------|--------------|---------------|
| Sunday, | June 1, 2008 | 15:00 – 18:00 |
| Monday, | June 2, 2008 | 08:00 – 17:00 |
| Tuesday, | June 3, 2008 | 07:30 – 17:00 |
| Wednesday, | June 4, 2008 | 07:30 – 17:00 |

Registration Information – What's included:

Complete Registration includes:

Plenary Program
3-Day Technical Conference
3-Day Exposition and Exhibitor Reception
Coffee Breaks
One Conference CD
One Awards Banquet Ticket

Minimum Registration includes:

Plenary Program
3-Day Technical Conference
3-Day Exposition and Exhibitor Reception
Coffee Breaks

Cancellation Fee

Cancellations must be in writing to the DVS. In case of cancellation after May 14, 2008 DVS will take a processing fee of EUR 60.

Conference Information

The conference will take place as a discussion event. The names of the lecturers are followed by an asterisk. The language of the conference is English. Simultaneous translation will be offered in the Auditorium 2. Headphones will be distributed at the conference desk upon presentation of the conference ticket (business card).

Conference CD

The conference CD will be produced in advance with all illustrations and tables. A conference CD is included with the complete registration. You will receive it at your check in. Additional CDs can be bought at the DVS-Publishing House booth. Sales of the CD in the name and to the account of the DVS-Publishing House.

Coffee Breaks, Expo Foyer

During the coffee breaks (not during lunch break) coffee and tea will be served free of charge.

Restaurant Facilities

Mecc@Table (Restaurant next to the Expo Foyer).

General Information

Parking

The MECC has a car park with room for 915 automobiles. ITSC registrants can use P4, P5 or P6. (Price per day: EUR 9)

Transportation

By Plane

Maastricht-Aachen Airport is located 10 kilometers from MECC Maastricht and only 15 minutes away by car, taxi or bus. DVS is pleased to announce that KLM Royal Dutch Airlines has been designated as the Official Carrier for the International Thermal Spray Conference 2008 (see: <http://www.dvs-ev.de/itsc2008>)

By Car

You will begin to see signs for MECC Maastricht as soon as you reach the outskirts of Maastricht. Follow these signs until you reach the MECC car park. If you are

traveling south on the A2/E25 motorway (from Amsterdam-Eindhoven), take exit 55 signed for "Randwyck-MECC". If you are travelling north on the A2/E25 motorway (from Paris-Liège) take exit 56 signed for "Gronsveld-MECC".

By Train

Maastricht-Randwyck station is located 250 meters from MECC Maastricht and is part of the national and international railway network. There are frequent trains to Maastricht Central Station, which is also linked to the national and international railway network.

By Bus

Maastricht's metropolitan bus company runs a regular service between the city centre, Maastricht Central Station and MECC Maastricht. There is a bus about every five minutes (Forum bus stop).

Hotel Information

Hotel Reservation

The following hotels are reserved for the registrants of ITSC 2008:

- NH Maastricht (situated next door to MECC)
- Hotel de l'Empereur
- Novotel Maastricht
- Bastion Hotel Maastricht
- Hotel Randwyck

Hotel reservations can be made by filling in the enclosed hotel registration form and faxing it directly to Maastricht Booking Service or by online-registration. There are several bus connections from the various hotels to MECC (see <http://www.dvs-ev.de/itsc2008>). Registrants are allowed to use the city-buses free of charge by showing their conference badge during ITSC 2008. For the first drive they can show their confirmation-/registration-letter.

Tips for The Netherlands

Passports and Visas

All foreign visitors entering The Netherlands must have a valid passport. For detailed information about visas, please contact your nearest Dutch Embassy or Consulate. Foreigners with a visa requirement for Germany must have a "Multiple Entry Schengen Visa".

Currency

EURO (EUR) is the currency of The Netherlands. Foreign currencies can be exchanged at the banks and in the major hotels.

Electricity

The voltage in The Netherlands is 230 volts. Hotels may have a 110-volt or 120-volt outlet for shavers, but travelers

are advised to bring a power converter and an adapter for two-prong, round-prong plugs with side grounding contacts.

Time

CET (Central European Time)

Maastricht Information

If you want more information about Maastricht you can contact:

<http://www.vvvmaastricht.nl>

Social Events / Excursions / Industrial Tour / Linde Golf Challenge ITSC 2008



Exhibitor Reception, Monday, June 2, 2008, 17:20 MECC, Expo Foyer

All registrants are invited by the ITSC 2008 exhibitors for a snack and drinks.

ITSC 2008 Awards Banquet, Tuesday, June 3, 2008, 20:00 La Caverne de Geulhem, Wolfsdriesweg 8a, 6325 PM Berg en Terblijt, The Netherlands

Join us Tuesday at the ITSC 2008 Awards Banquet to recognize the recipients of the ITSC 2008 awards. The banquet is included with a Complete Registration. Additional tickets can be ordered with the registration form. Bus transfer is included.

Departure: 19:00 MECC
Return: 22:30 to the main hotels of Maastricht

Excursions, Thursday, June 5, 2008

Limited number of registrants (first come-basis). Please indicate on the registration form. Registrants should be

presented 10 minutes before at the meeting point. Do not forget the voucher for the tour! The tours include transportation, English-speaking guide, coffee break (with cake) and lunch (lunch only for the Full-Day Tour). **Closing date for booking of both tours is May 14, 2008.** If a minimum number of registrants for the tours is not reached, the tours can be cancelled.

• Visit A – South Limburg, The Netherlands / Aachen, Germany (Full-Day Tour)

Limburg is the most southerly of the Dutch provinces. In South Limburg (Zuid-Limburg), at Vaals, is the Drielandenpunt (“Three Countries Point”) where the frontiers of the Netherlands, Belgium and Germany meet. Registrants will see nice villages with timbered framed houses as well as numerous castles.

Aachen's historical old town invites visitors to a stroll. Let yourself be guided through narrow alleys and over historical places through a nearly 2000 years old Aachen history. Get to know all of Aachen's facets: as modern town with lovely old town houses, many old and new fountains and many stories around the cathedral and town hall.

Please remember that this tour will be also in Germany. Foreigners with a visa requirement for Germany must have a “Multiple Entry Schengen Visa”.

Departure: 10:00 MECC
Arrival: 18:00 MECC

• Visit B – City Tour Maastricht (Half-Day Tour)

Maastricht's vibrant history and its situation at a crossroads of European cultures, languages and trade routes lend it a unique charm and international flavor. Dutch visitors to this most ancient, most European and most southerly city of the Netherlands find Maastricht so “un-Dutch” that they feel as if they are abroad, while foreign visitors tend to feel perfectly at home in its international atmosphere.

- Historical City Walk Maastricht
- Visit of the Basilica of St. Servaas and Treasury Room, the restored Stokstraat quarter, the old ramparts, the famous Vrijthof square.

The tour ends in the city centre of Maastricht.

Departure: 10:00 MECC (by bus)

Industrial Tour, Thursday, June 5, 2008

Limited number of registrants (first come-basis). Participation is only valid with a registration for the conference. Please indicate on the registration form. Registrants should be presented 10 minutes before

Social Events

departure of the buses. Do not forget the voucher for the tour. The tour includes transportation, English-speaking guide at the institute. **Closing date for booking of the industrial tour is May 14, 2008.** If a minimum number of registrants for the tour is not reached, the tour can be cancelled.

Please remember that the tour will be in Germany. Foreigners with a visa requirement for Germany must have a "Multiple Entry Schengen Visa".

Visit – Research Centre Jülich, Germany

At the Research Centre Jülich, one of the 15 Helmholtz Research Centres in the Federal Republic of Germany, 4,400 members of staff dedicate themselves to exploring topics that are of current relevance to society in one of the largest research institutions in Europe. During the first part of the visit an overview on the activities in the different fields will be given. In the second part, a lab tour in the Institute of Energy Research – Materials Synthesis and Processing (IEF-1) will be made. The activities in the major research topics solid oxide fuel cells and coating systems for power plants (especially TBCs) will be presented. The tour will include the demonstration of different kinds of powder technological processing methods like shaping and coating technology including thermal spray processes.

Lunch.

Departure: 09:00 MECC

Arrival: approx. 14:00 MECC

"Linde Golf Challenge ITSC 2008"

Maastricht, The Netherlands

Thursday, June 5, 2008



In conjunction with the ITSC 2008, the golf tournament "Linde Golf Challenge ITSC 2008" will be taking place on Thursday, June 5, 2008.

The venue is the Golf Club "Het Rijk van Margraten" www.golfenophetrijk.nl/margraten.

The organizer is Will Herlaar of VTS, the Dutch Thermal Spray Society.



B. Felixberger

The registration deadline is May 1, 2008 by post, fax or (preferably) E-Mail to:

Will Herlaar, President VTS
w.herlaar@fst.nl
fax: +31 26 3190141
c/o FlameSpray Technologies bv
Dijkgraaf 40
6921 RL Duiven
The Netherlands

Greenfee of EUR 115 includes coffee or tea at arrival, luncheon box, refreshments as well as diner during which the price-giving event will be held.

Registration is limited to 30 persons and will be on a first come-basis. Hire of a golfcart is limited and should be indicated in your registration. Prices will be donated by The Linde Group, but other sponsors are welcome.

Conference Committees and Endorsing Sponsors



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P. Hanneforth, SpaCom LCC (USA)

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A

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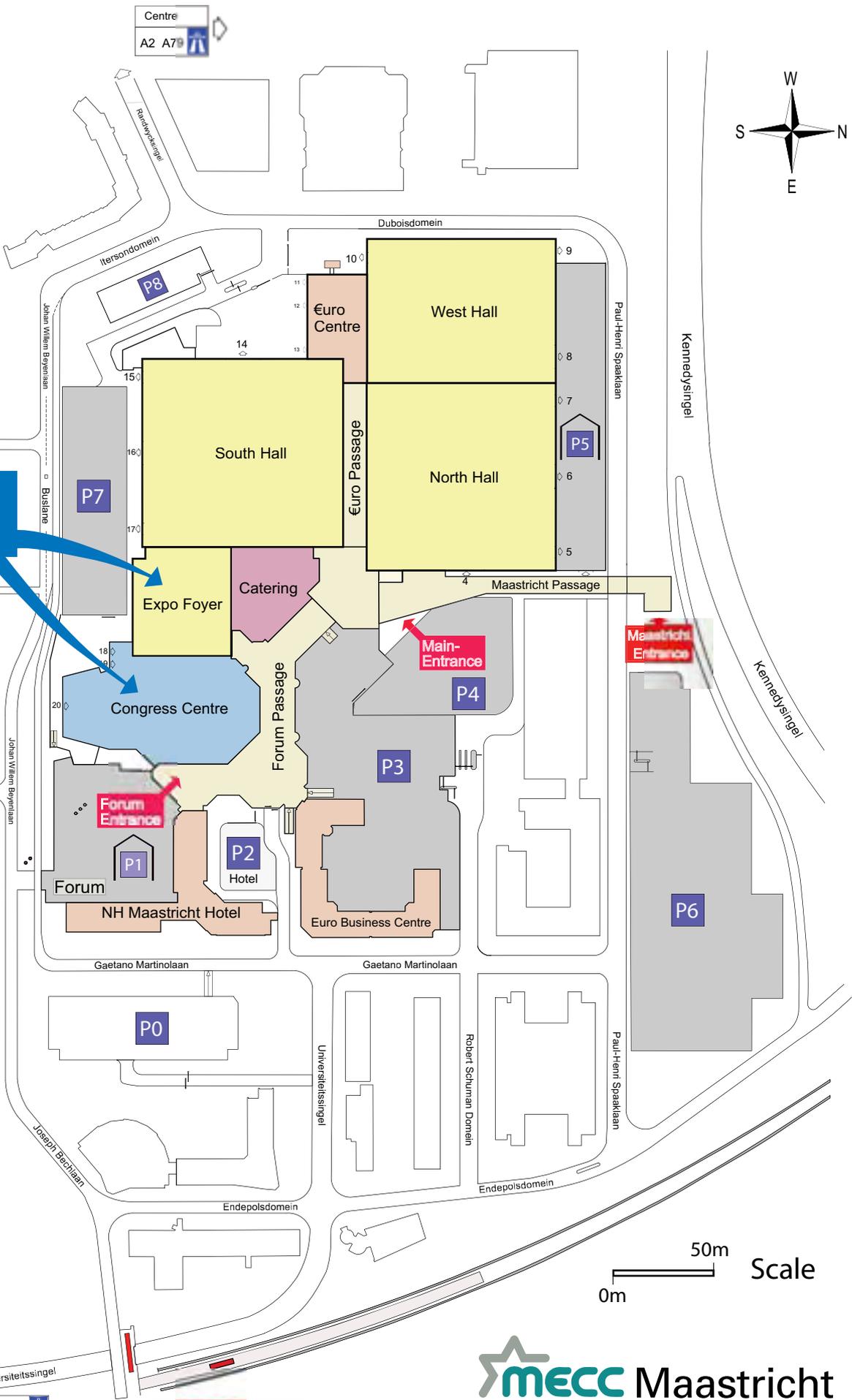
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