

## Poster Session Industrial co-operative research

Projects about the industrial co-operative research are shown. From this publicly sponsored research results are presented about the following subjects:



### **Influence of the oxide layer on the brazeability of aluminium**

E. Hofmann et al., Technical University of Dresden, Institute for Surface and Production Engineering

### **Determination of failure criteria of mechanically and corrosively loaded brazed joints of sheets made of stainless chromium-nickel steel**

U. Holländer et al., Leibniz University Hannover, Institute for Materials Science

### **Fluxfree brazing of copper based alloys and steels at temperatures between 650 °C and 850 °C in monosilane-doped nitrogen**

U. Holländer et al., Leibniz University Hannover, Institute for Materials Science

### **Development of high-temperature resistant Co-based brazing fillers**

T. Uhlig et al., Technical University Chemnitz, Institute of Material Science and Engineering

## Poster Session

- 01 Strength of titanium base metals after brazing at different temperatures in the range of 680-1000 °C**  
A. Shapiro\*, Y. Flom, S. Nezgoda, A. Sutliff, M. Surplus, Z. Mospens
- 02 Joining of some perovskite ceramic materials using air-brazing technology**  
T. Sydorenko\*, Y. Naidich
- 03 Development of brazing alloys based on Al-Si-Cu and Al-Si-Ge system for brazing of aluminum alloys with low solidus temperature**  
I. Pashkov\*, J. Karpova, V. Bazhenov, T. Bazlova
- 04 Keyhole brazing an approach for energy efficient brazing by using the deep penetration effect**  
T. Radel\*, P. Woizeschke, F. Vollertsen
- 05 Joining 7075 aluminium alloy to galvanized steel by CMT process**  
Y. Qin\*, G. Jiao, Z. Yu
- 06 Low temperature soldering of glass to metal and its joint properties**  
H. Li\*, W. Tillmann, H. Teng, Y. Pei
- 07 Construction of an experimental set-up for brazing stainless steel samples in low vacuum atmosphere consisting of mono-silane-doped argon**  
S. Schöler\*, U. Holländer, C. Kunz, L. Wegewitz, W. Maus-Friedrichs, K. Möhwald
- 08 Economic processing of high volume binder burn out in vacuum furnace**  
R. Stein\*, M. Stroiczek
- 09 Development of scaled thrust chamber with diffusion bonding**  
H. Lee\*, K. No, J. Yoon, J. Yoo
- 10 Development of the reaction zone at the steel interface during aging of reactive air brazed ceramic/metal joints**  
S. Wiesner\*, K. Bobzin, M. Öte
- 11 Reactive partial transient liquid phase diffusion bonding of SiC-SiC**  
C. Schaak\*, W. Tillmann, J. Pfeiffer
- 12 Brazing of dissimilar metals with thermal gradients and mechanical characteristic**  
M. Kurata\*, K. Kawata, Y. Miyazawa

## Poster Session

- 13 Title effect of current load at relative low temperature on microstructure of copper joined by Sn-based alloy**

N. Moriyama\*, K. Takeru, Y. Miyazawa

- 14 Effect of brazing temperature on the microstructure and strength of FGH96/DD6 joints**

B. Chen\*, H. Xiong, W. Zou, Y. Cheng, W. Mao

- 15 Evaluation of new silver-free brazing filler metals**

A. Shapiro\*, M. Duffey, J. Marchal, B. Alexandrov

- 16 Development of AlCuTi and AlCuAgTi brazing filler alloys for joining processes of aluminum alloys with low brazing temperatures**

T. Henning\*, W. Tillmann, L. Wojarski, M. Manka

- 17 Characterization of Ti-6Al-4V joints, brazed with a nano-structured Cu-W filler material**

M. Kuck\*, W. Tillmann, L. Wojarski, B. Lehmet, N. Sievers

- 18 Micro vickers hardness of sintered Ag nano particles at elevated temperature and grain growth**

T. Obara\*, H. Yamaguchi, Y. Miyazawa, A. Mochizuki, H. Kida

- 19 Wettability and the joint strength of Ag-Cu-Sn brazing filler metals on mild steel base metal**

B. Din Kamar\*, L. Sisamouth, F. Yusof, T. Ariga, M. Hassan

- 20 Arc brazing of aluminum matrix composites using AlAgCu filler**

M. Elssner\*, V. Fedorov, S. Weis, G. Wagner

- 21 Characterisation of transient liquid phase bonding solidification processes with rapidly solidified brazing ribbons**

L. Pongratz\*, K. Bobzin, M. Öte, S. Wiesner, M. Apel, J. Mayer, A. Aretz

- 22 Influence of thermomechanical treatment on the liquid metal embrittlement of copper-brazed plate heat exchangers**

T. Uhlig\*, V. Fedorov, S. Weis, G. Wagner

- 23 Soldering of diamond using Zn-15Al solder by applying ultra-sonic vibration**

K. Susukida\*, K. Tada, T. Yamazaki

- 24 Interfacial reaction analysis of Cu-7.0P/Cu joint using micro-wave hybrid heating**

M. Lufti\*, F. Yusof, S. Ramesh, A. Tadashi, M. Hamdi

- 25 Heat resistant joining of cBN grains using Zr and C by tungsten filament heating**

H. Tozaki\*, H. Yamamoto, T. Yamazaki

## Poster Session

- 26 Joining of magnesium alloy plate to stainless steel plate by spot brazing and analysis for interfacial structure**

K. Yokota\*, H. Umemura, Y. Miyazawa

- 27 Direct bonding of aluminium to copper using solid-liquid interdiffusion**

F. Petzoldt\*, J. Bergmann, R. Schürer, A. Regensburg, K. Michels

- 28 A study of the mechanical stability of silver brazing filler metals at elevated temperature**

R. Snell\*, P. Barmeda, Z. Song, P. Webb, J. Willingham, R. Goodall

- 29 In-situ synthesis of reinforcements in the filler layer for brazing of graphite to CuCrZr alloys**

Y. Mao\*, K. Wang, S. Yu, S. Wang, Q. Deng

- 30 Development of new ceramic to metal assemblies by brazing for high temperature applications up to 1300 °C and with good corrosion resistance under wet and dry hot air**

J. Caboche\*, C. Colin, J. Fruhauf, M. Boussuge

- 31 Effect of brazed layer thickness on interfacial reaction between WC-Co**

R. Sakashita\*, Y. Miyazawa, T. Goto, T. Takato

- 32 Properties of selected nickel and iron based brazing filler metals**

A. Osmand\*, M. Weinstein, L. Lee, L. Johnson, A. Battenbough